

The colour code for the finished product is NCS 9000/RAL 9005.



Date:

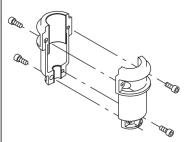
22/12/2022

### Qty. | Description

#### Pump

1

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.

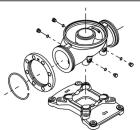


Date:

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## Qty. | Description

1



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

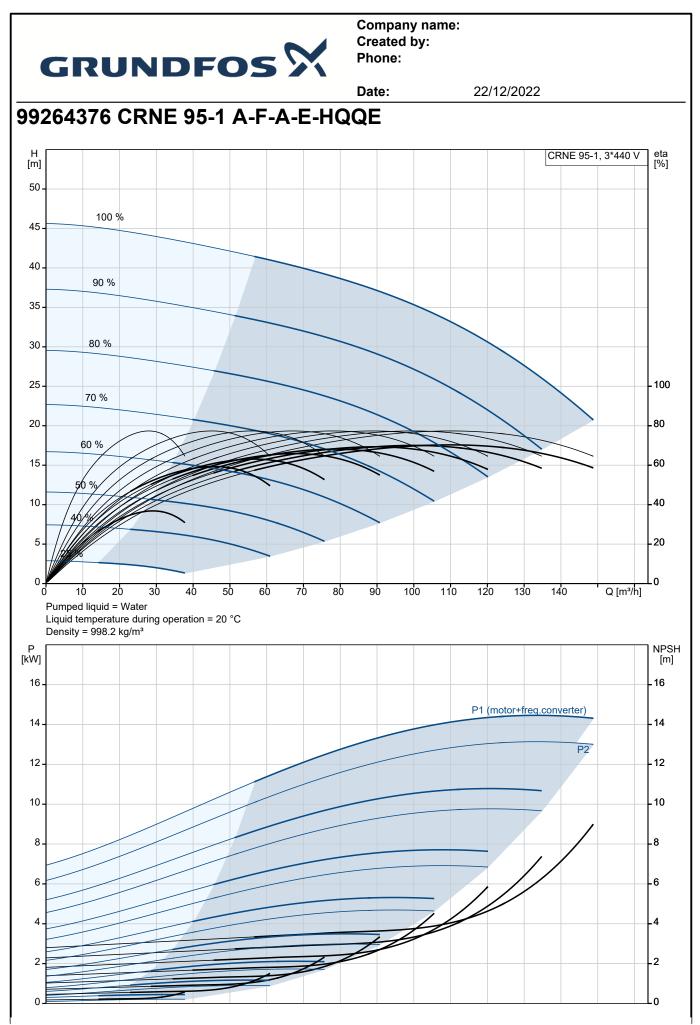
- pump start/stop input (potential-free contact)
- remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA
- 10 V voltage supply for setpoint potentiometer, Imax = 5 mA
- three analog sensor inputs, 0-10 V, 0(4)-20 mA
- 24 V voltage supply for sensor, Imax = 40 mA
- one analog output
- three digital inputs
- two Pt100 inputs
- two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"
- RS-485 GENIbus connection
- interface for Grundfos CIM fieldbus module.

## **Technical data**

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -20 120 °C 20 °C 998.2 kg/m³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Approvals for drinking water: Curve tolerance:	are based: 3557 rpm 114 m³/h 32.5 m Vertical Single HQQE CE,EAC,UKCA,SEPRO ACS ISO9906:2012 3B
Materials: Base: Impeller: Bearing: Support bearing:	Stainless steel EN 1.4408 ASTM A351 CF8M Stainless steel EN 1.4401 AISI 316 WC/WC Graflon



			Date:	22/12/2022
Qty.	Description			
1	Material certified according to:	European standards		
	Installation:			
	Max. ambient temperature:	40 °C		
	Maximum operating pressure:	16 bar		
	Max pressure at stated temp:	16 bar / 120 °C		
	Type of connection:	DIN		
	Size of inlet connection:	DN 100		
	Size of outlet connection:	DN 100		
	Pressure rating for connection:	PN 16		
	Flange size for motor:	FF300		
	Electrical data:			
	Motor standard:	IEC		
	Motor type:	160MD		
	IE Efficiency class:	IE3		
	Rated power - P2:	15 kW		
	Power (P2) required by pump:	15 kW		
	Over/undersize motor:	Standard motor size		
	Mains frequency:	50 / 60 Hz		
	Rated voltage:	3 x 380-480 V		
	Rated current:	30.0-26.0 A		
	Cos phi - power factor:	0.91-0.86		
	Rated speed:	480-3540 rpm		
	Efficiency:	IE3 91,9%		
	Motor efficiency at full load:	91.9 %		
	Number of poles:	2		
	Enclosure class (IEC 34-5):	IP55		
	Insulation class (IEC 85):	F		
	Motor No:	85901025		
	Controls:			
	Frequency converter:	Built-in		
	Pressure sensor:	Ν		
	Others:			
	Minimum efficiency index, MEI ≥:			
	Net weight:	233 kg		
	Gross weight:	296 kg		
	Shipping volume:	1.14 m³		
	Danish VVS No.:	385925610		
	Thrust handling device:	Ν		
	Country of origin:	GB		
	Custom tariff no.:	84137075		
	1			



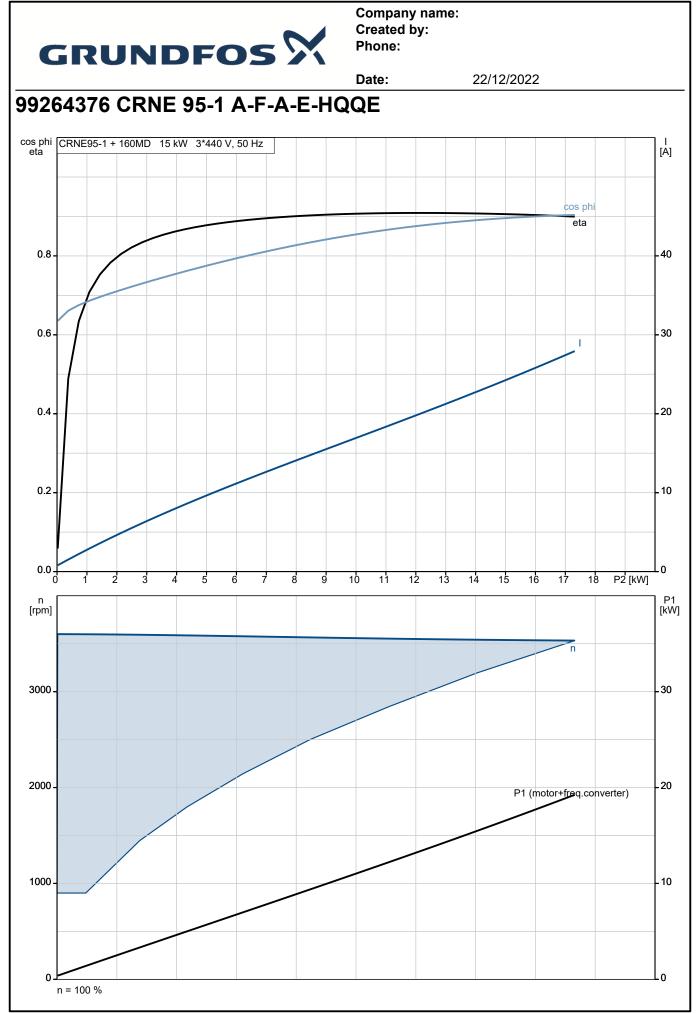


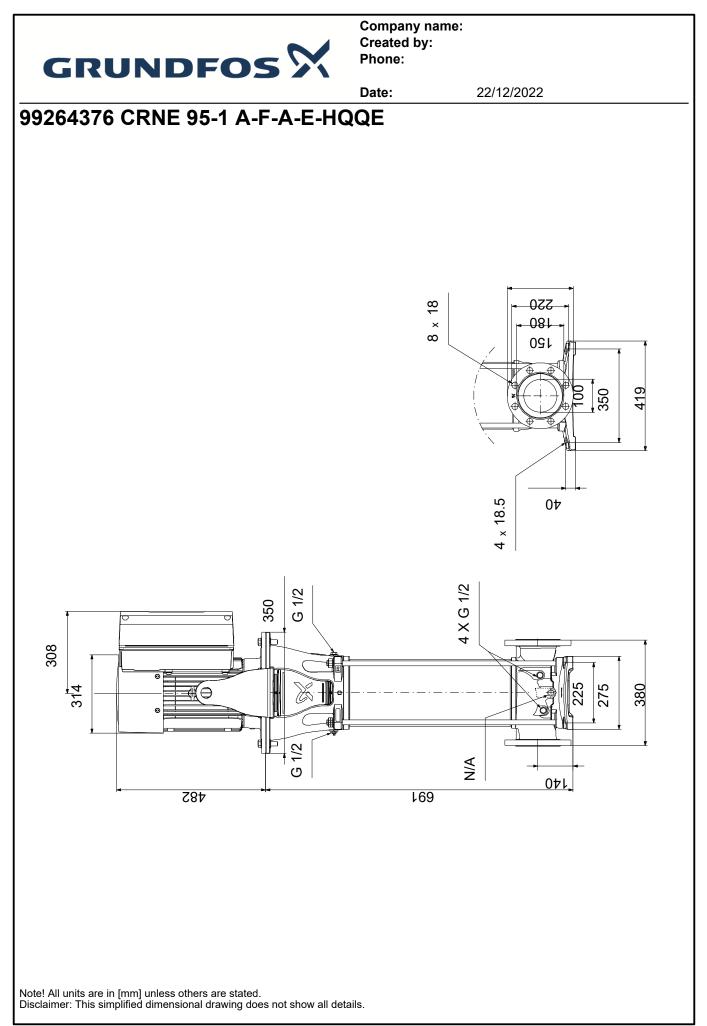
GRUNDF	<b>U5 2 1</b>				
		Date:	22/12/2		
Description	Value	H [m]		CRNE 95-1, 3*440 V	eta [%]
General information:		100	%		
Product name:	CRNE 95-1 A-F-A-E-HQQE	45 - 40 -			
Product No:	99264376	90 %	6		
EAN number:	5713826223311	35 -			-
Technical:		30 80 %			
Pump speed on which pump data are based:	3557 rpm	25 - 70 %			- 100
Rated flow:	114 m³/h	20 -			80
Rated head:	32.5 m	60 %	X		
Maximum head:	45.7 m	15 - 50 %			60
Impellers:	1	10			40
Number of reduced-diameter impellers:	0				
Low NPSH:	N	5 - %			20
		0			⊥₀
Pump orientation:	Vertical	0 2Ò		100 120 Q [m³/h]	
Shaft seal arrangement:	Single		quid = Water perature during operation = :	20 °C	
Code for shaft seal:	HQQE		998.2 kg/m <sup>3</sup>		
Approvals:	CE,EAC,UKCA,SEPRO	P			
Approvals for drinking water:	ACS	[kW]			[n
Curve tolerance:	ISO9906:2012 3B	14		P1 (motor+freq.converter)	14
Pump version:	А	12		P2	12
Model:	A				
Materials:		10 -	///		- 10
Base:	Stainless steel	8-			-8
Base:	EN 1.4408	6		//	6
Base:	ASTM A351 CF8M				
Impeller:	Stainless steel	4-		7	4
Impeller:	EN 1.4401	2			-2
	AISI 316	0			Lo
Impeller:					
Material code:	A	_	308		
Code for rubber:	E	314	- 1		
Bearing:	WC/WC				
Support bearing:	Graflon				
Material certified according to:	European standards	<sup>46</sup>			
Installation:					
Max. ambient temperature:	40 °C	G 1/2	G 1/2		
Maximum operating pressure:	16 bar				
Max pressure at stated temp:	16 bar / 120 °C	-			
Type of connection:	DIN	8		8 × 18	
Size of inlet connection:	DN 100	N/A	4 X G 1/2		
Size of outlet connection:	DN 100		4 x 18.5		
Pressure rating for connection:	PN 16	e <b> </b>	LI ∘∟∖©	150 7270 7270	
Flange size for motor:	FF300	225			
Connect code:	F	380	419		
	1				
Liquid:	Motor	 т	20 [-3920		
Pumped liquid:	Water				
Liquid temperature range:	-20 120 °C				
Selected liquid temperature:	20 °C				
Density:	998.2 kg/m <sup>3</sup>				
Electrical data:					
Motor standard:	IEC	¢	•		
Motor type:	160MD		L 22: P100 B 12: P100 B 13: P100 A		
IE Efficiency class:	IE3	-	17: P1100 A 16: GND (farms) 15: 24V 14: Sensor input2		
Rated power - P2:	15 kW		12: Genu 12: Analog output 11: Digital input 4 10: Digital input 3		
Power (P2) required by pump:	15 kW	-   🏥 🗐	1: Digital input 2: GND (trans) 2: +24V 2: Senar input → 10 (0,)		
Over/undersize motor:	Standard motor size		1: RS-4658 C 4/ 1: Screen A: RS-465A		
Mains frequency:	50 / 60 Hz				
Rated voltage:	3 x 380-480 V		6: GND (frame) 5: +10/ 4: Selpoint input 3: GND (frame)		
-			2: Startistop		
Rated current:	30.0-26.0 A	L	j		

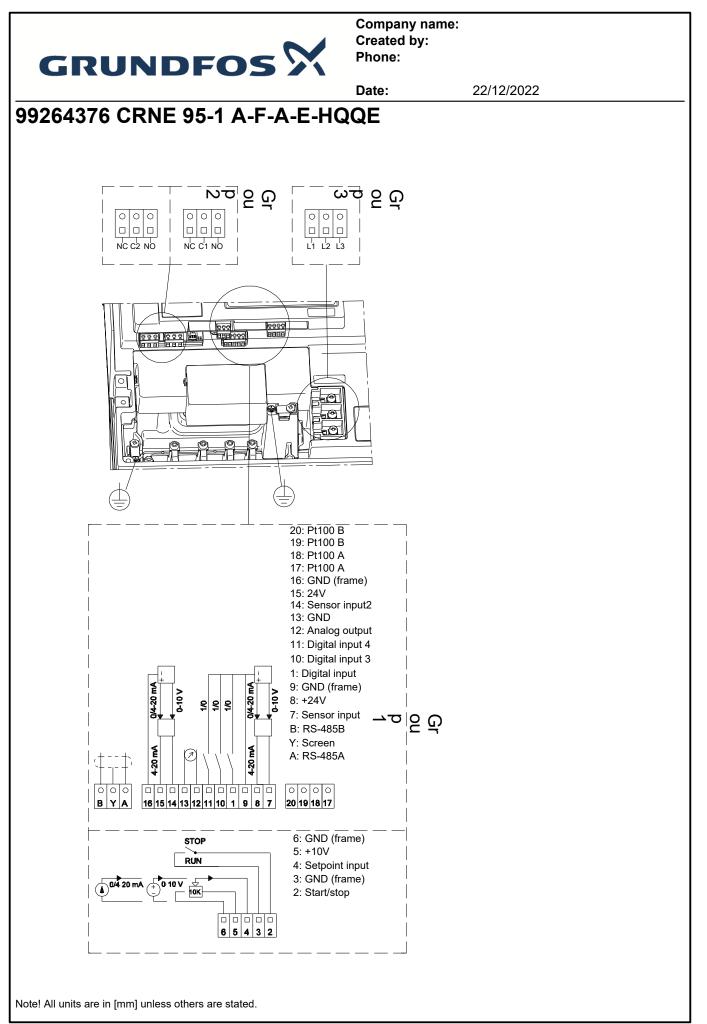
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22/12/2022 Date: Description Value Cos phi - power factor: 0.91-0.86 Rated speed: 480-3540 rpm Efficiency: IE3 91,9% Motor efficiency at full load: 91.9 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F YES Built-in motor protection: Motor No: 85901025 Controls: Function Module: ADVANCED I/O Frequency converter: Built-in Pressure sensor: Ν Others: 0.70 Minimum efficiency index, MEI ≥: Net weight: 233 kg Gross weight: 296 kg 1.14 m³ Shipping volume: Config. file no: 95139527 Danish VVS No.: 385925610 Thrust handling device: Ν Country of origin: GB Custom tariff no .: 84137075









Your pos.

Position

Company name: Created by: Phone:

Date: 22/12/2022 **Order Data:** Total **Product name** Amount **Product No** CRNE 95-1 1 99264376 Price on request

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