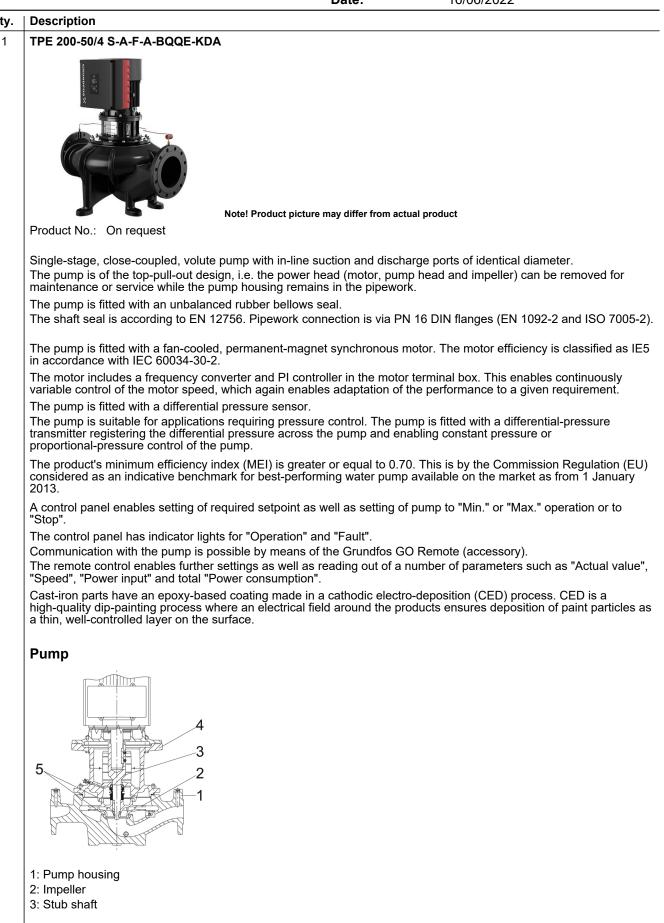


16/06/2022



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Date: /2022 Qty. Description 4: Pump head/motor stool 5: Wear rings The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side.

The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- one dedicated digital input
- two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V; the factory-fitted pressure sensor is connected to one of these inputs
- 5 V voltage supply to potentiometer and sensor
- one configurable digital input or open-collector output
- Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal relay outputs (potential-free contacts)
- **GENIbus** connection
- interface for Grundfos CIM fieldbus module.

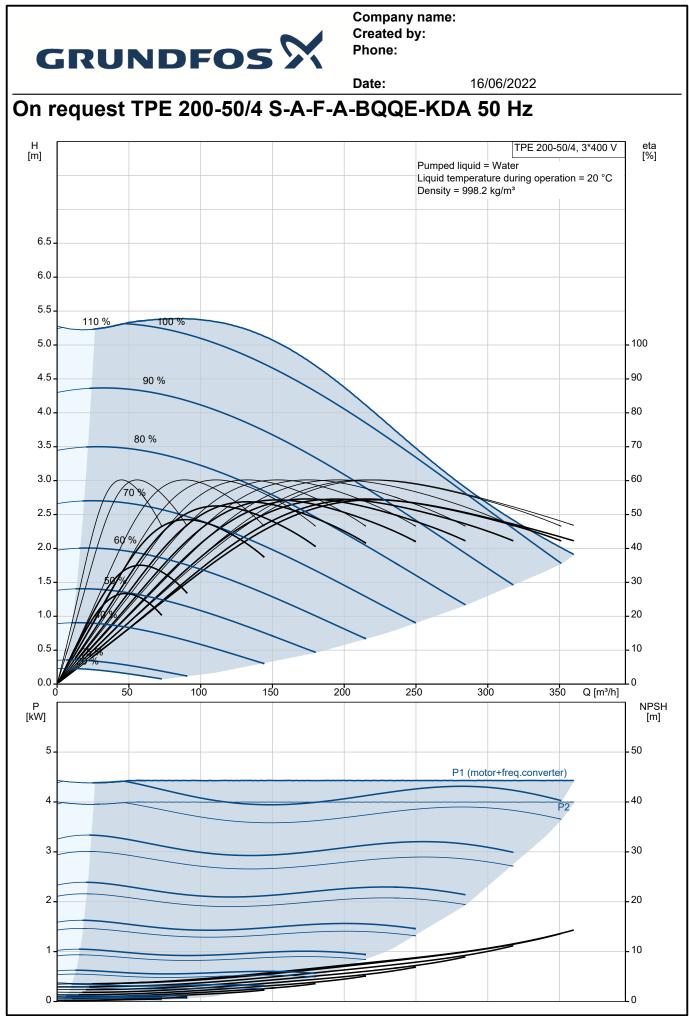
Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Technical data	
Controls: Frequency converter:	Built-in
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature:	Water -25 120 °C 20 °C



		Date:	16/06/2022
Description			
Density:	998.2 kg/m³		
Technical:			
Pump speed on which pump data	a are based: 145	50 rpm	
Rated flow:	220 m³/h		
Rated head:	3.8 m		
Actual impeller diameter:	164-120 mm		
Code for shaft seal:	BQQE		
Curve tolerance:	ISO9906:2012 3E	32	
	1000000.2012 01	2	
Materials:			
Pump housing:	Cast iron		
	EN-GJL-250		
	ASTM class 35		
Impeller:	Cast iron		
	EN-GJL-200		
	ASTM class 30		
Installation:			
Range of ambient temperature:	-20 50 °C		
Maximum operating pressure:	16 bar		
Max pressure at stated temp:	16 bar / 120 °C		
Type of connection:	DIN		
Size of connection:	DN 200		
Pressure rating for connection:	PN 16		
Port-to-port length:	900 mm		
Flange size for motor:	FF215		
	FF213		
Electrical data:			
Motor type:	112ME		
IE Efficiency class:	IE5		
Rated power - P2:	4 kW		
Mains frequency:	50 Hz		
Rated voltage:	3 x 380-500 V		
Rated current:	7.70-6.00 A		
Cos phi - power factor:	0.92-0.87		
Rated speed:	180-2200 rpm		
Efficiency:	90.3%		
Motor efficiency at full load:	90.3 %		
Number of poles:	4		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor No:	98971266		
Others:			
Minimum efficiency index, MEI ≥:	0.70		
Net weight:	254 kg		
Gross weight:	350 kg		
Shipping volume:	1.68 m ³		
Danish VVS No.:	381959050		
Finnish LVI No.:	4616442		
Country of origin:	HU		
Custom tariff no.:	84137051		



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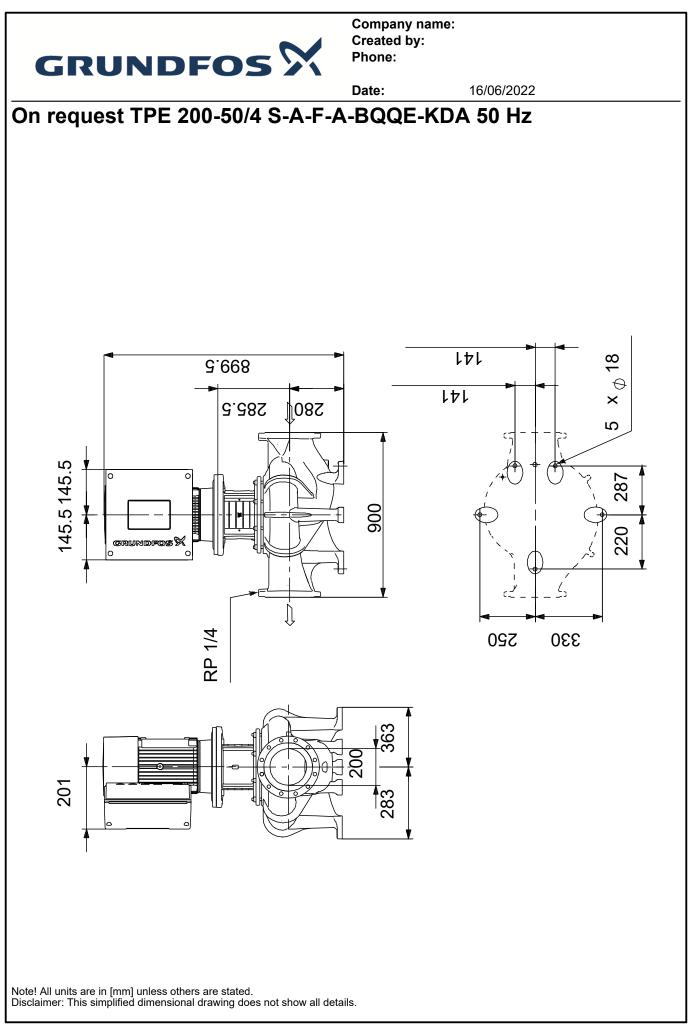


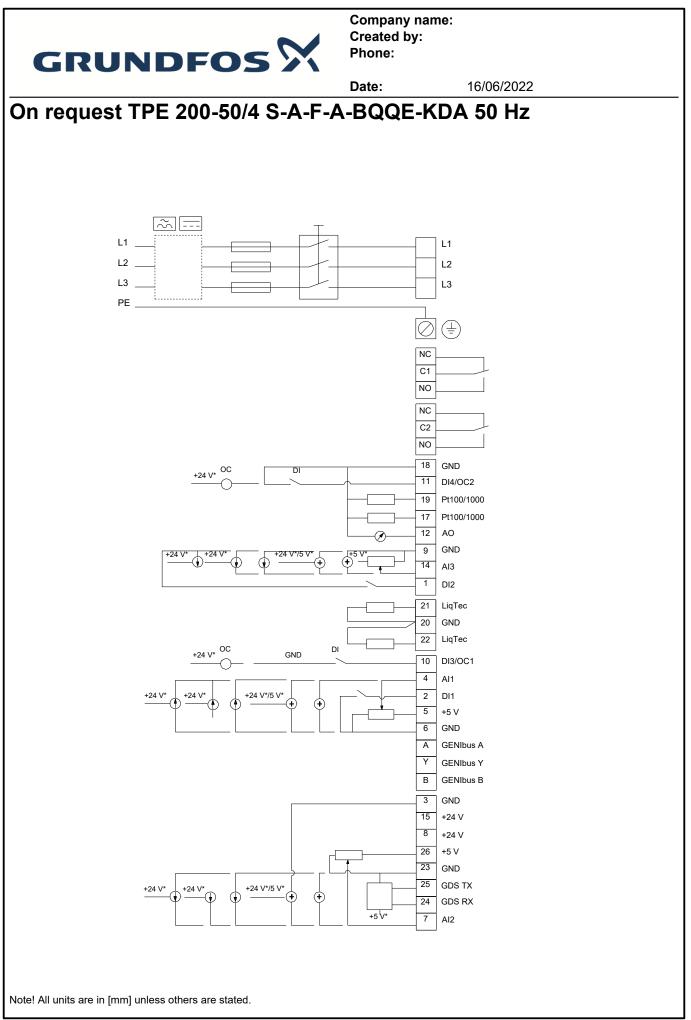
		Date:	16/06/2022
Description	Value	H [m]	TPE 200-50/4, 3*400 V eta
General information:	Value		Pumped liquid = Water Liquid temperature during operation = 20 °C
Product name:	TPE 200-50/4 S-A-F-A-BQQE-KDA	6.5 -	Density = 998.2 kg/m ³
Product No:	On request	6.0	
EAN number:	On request	5.5 -	
Technical:			110 % 100 %
Pump speed on which pump data are based:	^e 1450 rpm	5.0 - 4.5 -	90 %
Rated flow:	220 m³/h	4.0	-80
Rated head:	3.8 m	3.5 -	80 %
Maximum head:	50 dm	3.0	-60
Actual impeller diameter:	164-120 mm		
Code for shaft seal:	BQQE	2.5	
Curve tolerance:	ISO9906:2012 3B2	2.0	40
Pump version:	A	1.5	30
Materials:		1.0	-20
Pump housing:	Cast iron	0.5	10
Pump housing:	EN-GJL-250		
Pump housing:	ASTM class 35	0.0	50 100 150 200 250 300 Q [m³/h]
Impeller:	Cast iron	P [kW]	NPS [m
Impeller:	EN-GJL-200	5	
Impeller:	ASTM class 30		P1 (motor+freq.converter)
Material code:	A		P2 -40
Installation:	A		
Range of ambient temperature:	-20 50 °C	3-	
Maximum operating pressure:	16 bar	2	-20
Max pressure at stated temp:	16 bar / 120 °C		
Type of connection:	DIN	1_	10
Size of connection:	DN 200		
Pressure rating for connection:	PN 16	•	
Port-to-port length:	900 mm		
Flange size for motor:	FF215		
Connect code:	F		
Liquid:	•	a	
Pumped liquid:	Water		
Liquid temperature range:	-25 120 °C	(Č	
Selected liquid temperature:	20 °C		
Density:	998.2 kg/m ³	— Ē.	
Electrical data:	000.2 kg/m	28	33 363
Motor type:	112ME		4 14 14
IE Efficiency class:	IE5		
Rated power - P2:	4 kW		
Mains frequency:	50 Hz		
Rated voltage:	3 x 380-500 V		220 287 5 × Ø 18
Rated current:	7.70-6.00 A		
Cos phi - power factor:	0.92-0.87		
Rated speed:	180-2200 rpm		
Efficiency:	90.3%		
Motor efficiency at full load:	90.3 %		Ø© ⊟—
Number of poles:	4		
Enclosure class (IEC 34-5):	4 IP55		
Insulation class (IEC 85):	F		
Built-in motor protection: Motor No:	ELEC		
Controls:	98971266	-24 9*	
Control panel:	HMI300 - Advanced		V (200nav 8 (200na 8 T (40)
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in	487	
Others:			

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		Date:	16/06/2022
Description	Value		
Minimum efficiency index, MEI ≥:	0.70		
Net weight:	254 kg		
Gross weight:	350 kg		
Shipping volume:	1.68 m³		
Config. file no:	99139902		
Danish VVS No.:	381959050		
Finnish LVI No.:	4616442		
Country of origin:	HU		
Custom tariff no.:	84137051		







16/06/2022

Order Data:

Product name:TPE 200-50/4Amount:1Product No:On request

Total: Price on request