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**Company name:** Created by: Phone:

Date: 30/11/2022 Description CRNE 15-8 A-FGJ-A-E-HQQE Note! Product picture may differ from actual product Product No.: 99071608 Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges. The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights) "Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required: two dedicated digital inputs • three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V 5 V voltage supply to potentiometer and sensor one analog output, 0-10 V, 0(4)-20 mA two configurable digital inputs or open-collector outputs two Pt100/Pt1000 inputs LiqTec, dry-running protection sensor input Grundfos Digital Sensor input and output 24 V voltage supply for sensors two signal-relay outputs (potential-free contacts) **GENIbus** connection interface for Grundfos CIM fieldbus module. Further product details An external sensor can be connected if controlled pump operation based on for example flow, differential pressure or temperature is required. An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)



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Date: 30/11/2022 Description "Alarm": Motor has stopped (flashing red indicator lights). 1 Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump. The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





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The shaft seal is screwed into the pump head. The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

Description

ensure a high efficiency.

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The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LigTec, dry-running protection sensor input
- Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- **GENIbus** connection
- interface for Grundfos CIM fieldbus module.

### **Technical data**

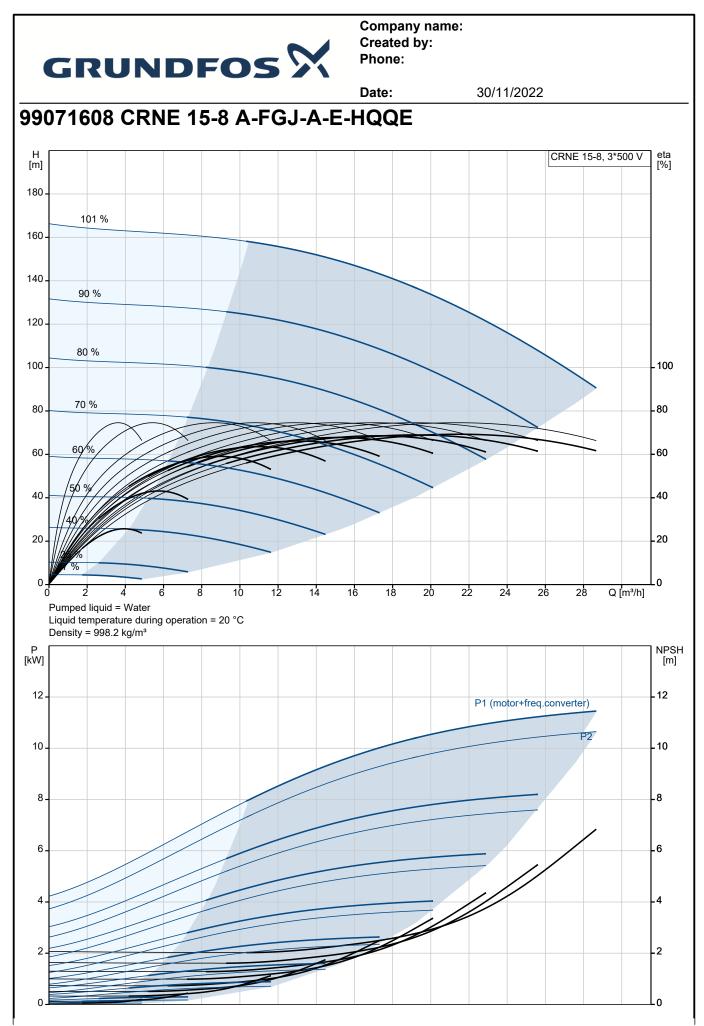
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -20 120 °C 20 °C 998.2 kg/m³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Approvals for drinking water: Curve tolerance:	are based: 3529 rpm 20.5 m <sup>3</sup> /h 130.1 m Vertical Single HQQE CE,EAC,UKCA,SEPRO WRAS,ACS ISO9906:2012 3B
Materials: Base: Impeller:	Stainless steel EN 1.4408 AISI 316 Stainless steel EN 1.4401



Date:

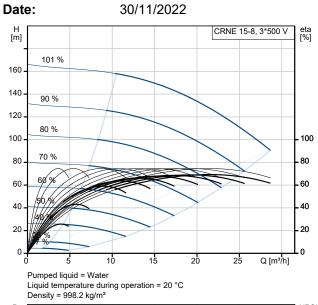
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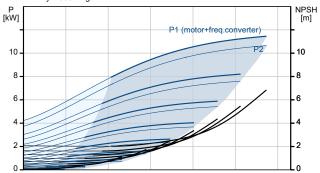
		Date:	30/11/2022	
Description				
	AISI 316			
Bearing:	SIC			
Ũ				
Installation:				
t max amb:				
Max pressure at stated temp:				
Flange size for motor:	FF300			
Electrical data:				
	IEC			
Rated current:				
Motor No:	98971053			
	Duilt in			
Flessure sensor.	IN .			
Others:				
Minimum efficiency index, MEI ≥:	0.70			
Net weight:	120 kg			
<b>O 1 1 1</b>	151 kg			
Gross weight: Shipping volume:	0.619 m³			
	t max amb: Maximum operating pressure: Max pressure at stated temp: Type of connection: Size of outlet connection: Pressure rating for connection: Flange rating inlet: Flange size for motor: Electrical data: Motor standard: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump: Over/undersize motor: Mains frequency: Rated voltage: Rated current: Cos phi - power factor: Rated speed: Efficiency: Motor efficiency at full load: Enclosure class (IEC 34-5): Insulation class (IEC 85): Motor No: Controls: Frequency converter: Pressure sensor:	t max amb:50 °CMaximum operating pressure:25 barMax pressure at stated temp:25 bar / 120 °CMax pressure at stated temp:25 bar / -20 °CType of connection:DIN / ANSI / JISSize of inlet connection:DN 50Size of outlet connection:DN 50Pressure rating for connection:PN 25Flange rating inlet:300 lbFlange size for motor:FF300Electrical data:IECMotor standard:IE5Rated power - P2:11 kWPower (P2) required by pump:11 kWOver/undersize motor:Standard motor sizeMains frequency:50 / 60 HzRated voltage:3 x 380-500 VRated current:20.3-16.0 ACos phi - power factor:0.93-0.90Rated speed:360-4000 rpmEfficiency:93.1%Motor efficiency at full load:93.1 %Enclosure class (IEC 34-5):IP55Insulation class (IEC 85):FMotor No:98971053Controls:FFrequency converter:Built-inPressure sensor:N	t max amb: $50 ^{\circ}\text{C}$ Maximum operating pressure: $25 \text{bar}$ Max pressure at stated temp: $25 \text{bar} / 120 ^{\circ}\text{C}$ $25 \text{bar} / -20 ^{\circ}\text{C}$ Type of connection:DIN / ANSI / JISSize of inlet connection:DN 50Size of outlet connection:DN 50Pressure rating for connection:PN 25Flange rating inlet: $300 \text{lb}$ Flange size for motor:FF300Electrical data:IECMotor standard:IECMotor type: $160 \text{MH}$ IE Efficiency class:IE5Rated power - P2: $11 \text{kW}$ Over/undersize motor:Standard motor sizeMains frequency: $50 / 60 \text{Hz}$ Rated voltage: $3 \times 380-500 \text{V}$ Rated speed: $360-4000 \text{rpm}$ Efficiency: $93.1\%$ Motor efficiency at full load: $93.1\%$ Motor fficiency at full load: $93.1\%$ Motor No: $98971053$ Controls:Frequency converter:Frequency converter:Built-inPressure sensor:N	t max amb:50 °CMaximum operating pressure:25 barMax pressure at stated temp:25 bar / 120 °C $25 bar / -20 °C$ Type of connection:DIN / ANSI / JISSize of inlet connection:DN 50Size of outlet connection:DN 50Pressure rating for connection:PN 25Flange rating inlet:300 lbFlange rating for motor:FF300Electrical data:IECMotor standard:IECMotor ype:160MHIE Efficiency class:IE5Rated power - P2:11 kWPower (P2) required by pump:11 kWPower (P2) required by pump:11 kWPower (P2) required by pump:11 kWCos phi - power factor:0.93-0.90Rated outage:3 x 380-500 VRated outage:360-4000 rpmEfficiency:93.1 %Motor efficiency at full load:93.1 %Enclosure class (IEC 34-5):IP55Insulation class (IEC 35):FMotor No:98971053Controls:Frequency converter:Pressure sensor:N

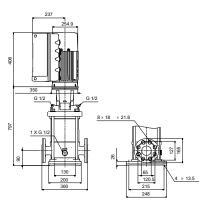


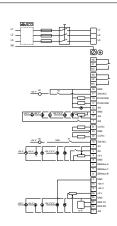


Description	Value
General information:	
Product name:	CRNE 15-8 A-FGJ-A-E-HQQE
Product No:	99071608
EAN number:	5712606194551
Fechnical:	
Pump speed on which pump data are based:	3529 rpm
Rated flow:	20.5 m³/h
Rated head:	130.1 m
Maximum head:	163 m
Stages:	8
mpellers:	8
Number of reduced-diameter impellers:	0
_ow NPSH:	Ν
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals:	CE,EAC,UKCA,SEPRC
Approvals for drinking water:	WRAS,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	А
Aaterials:	
Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
mpeller:	Stainless steel
mpeller:	EN 1.4401
mpeller:	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
nstallation:	50 °C
max amb:	50 °C
Maximum operating pressure:	25 bar 25 bar / 120 °C
Max pressure at stated temp:	25 bar / 120 °C
Max pressure at stated temp: Type of connection:	25 bar / -20 °C DIN / ANSI / JIS
Size of inlet connection:	DIN / ANSI / JIS DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FF300
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
iquid temperature range:	-20 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m <sup>3</sup>
Electrical data:	
Aotor standard:	IEC
Notor type:	160MH
E Efficiency class:	IE5
Rated power - P2:	11 kW
Power (P2) required by pump:	11 kW
Over/undersize motor:	Standard motor size
Aains frequency:	50 / 60 Hz



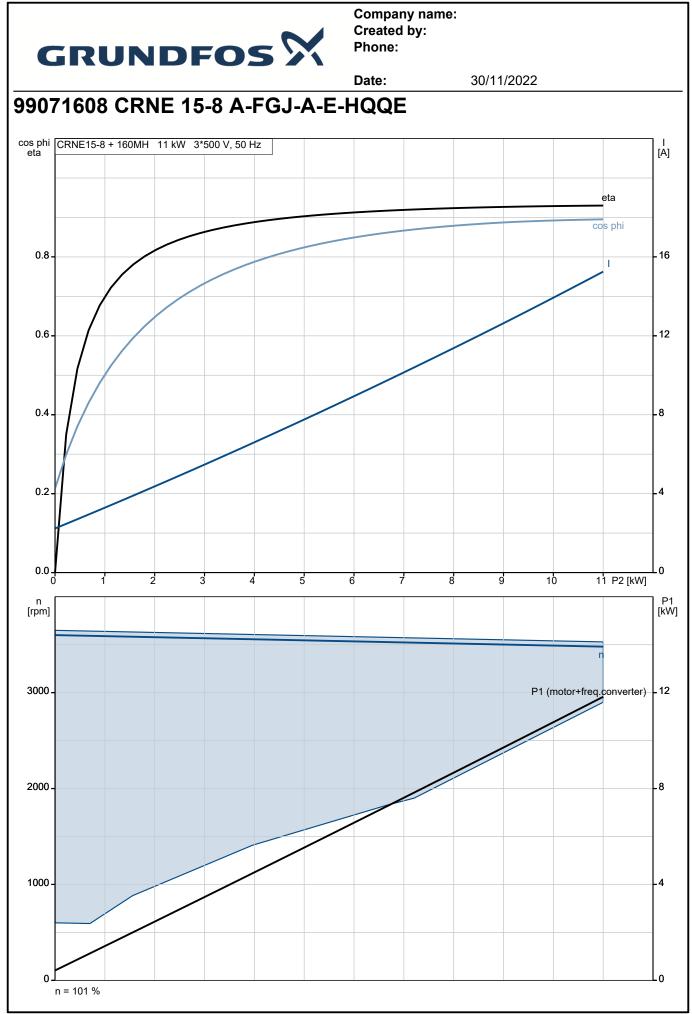








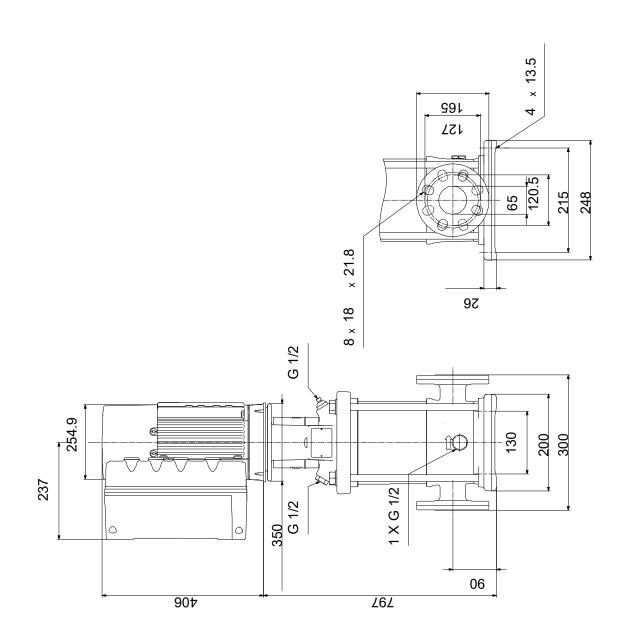
		Date:	30/11/2022
Description	Value		
Rated voltage:	3 x 380-500 V		
Rated current:	20.3-16.0 A		
Cos phi - power factor:	0.93-0.90		
Rated speed:	360-4000 rpm		
Efficiency:	93.1%		
Motor efficiency at full load:	93.1 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Built-in motor protection:	ELEC		
Motor No:	98971053		
Controls:			
Control panel:	Standard		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	Ν		
Others:			
Minimum efficiency index, MEI ≥:	0.70		
Net weight:	120 kg		
Gross weight:	151 kg		
Shipping volume:	0.619 m³		
Config. file no:	99059105		



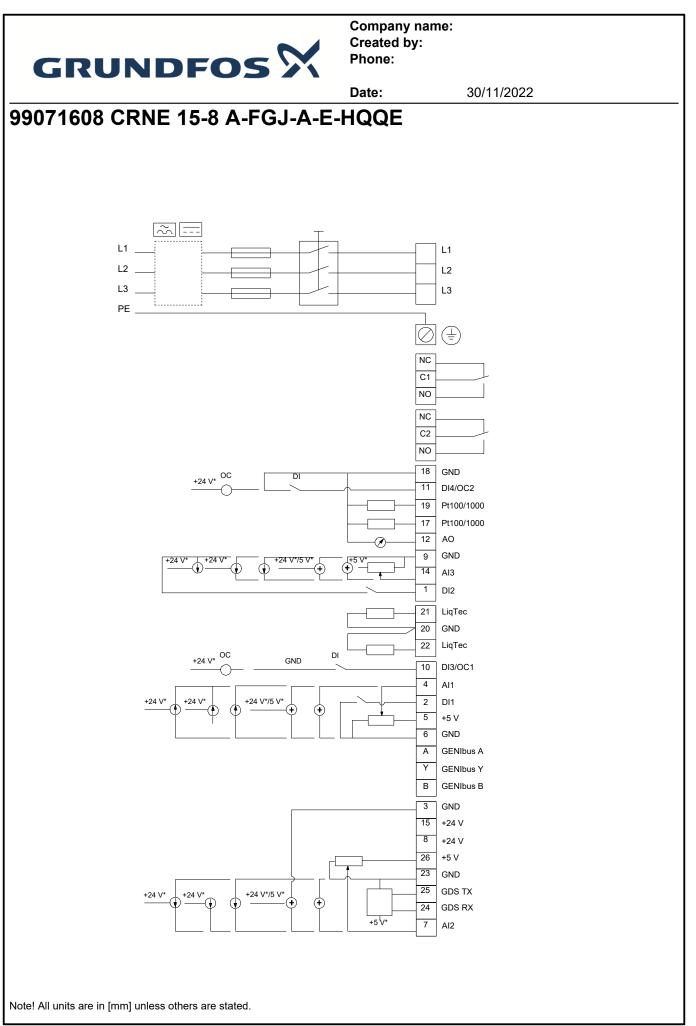


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# 99071608 CRNE 15-8 A-FGJ-A-E-HQQE



Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.





Your pos.

Position

Company name: Created by: Phone:

Date:30/11/2022Order Data:Product NoTotalProduct nameAmountProduct NoPrice on<br/>requestCRNE 15-8199071608Price on<br/>request