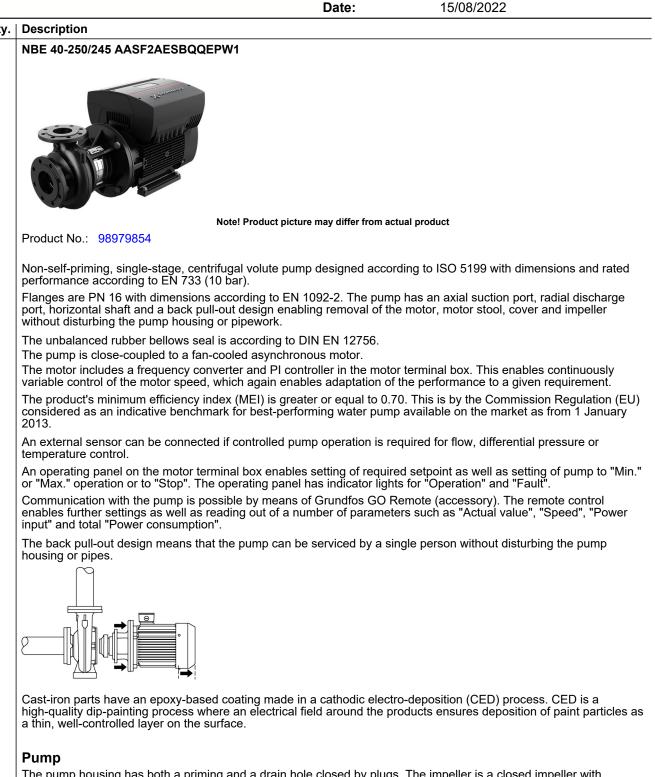


Qty.

1



The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.

Wear rings used in pump housing and for impeller are made of bronze/brass.

Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Seal faces:



15/08/2022

1

Rotating seal ring material: silicon carbide (SiC)

• Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The pump housing has no feet.

The pump is to be secured to the foundation with bolts through the pump housing feet and motor feet. The pump is delivered with steel support blocks. The support blocks provide horizontal alignment of the pump and ensure clearance between the motor stool/motor flange and the foundation.

### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- pump start/stop input (potential-free contact)
- remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA
- 10 V voltage supply for setpoint potentiometer, Imax = 5 mA
- one analog sensor input, 0-10 V, 0(4)-20 mA
- 24 V voltage supply for sensor, Imax = 40 mA
- one digital input
- two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"
- RS-485 GENIbus connection
- interface for Grundfos CIM fieldbus module.

#### Further product details

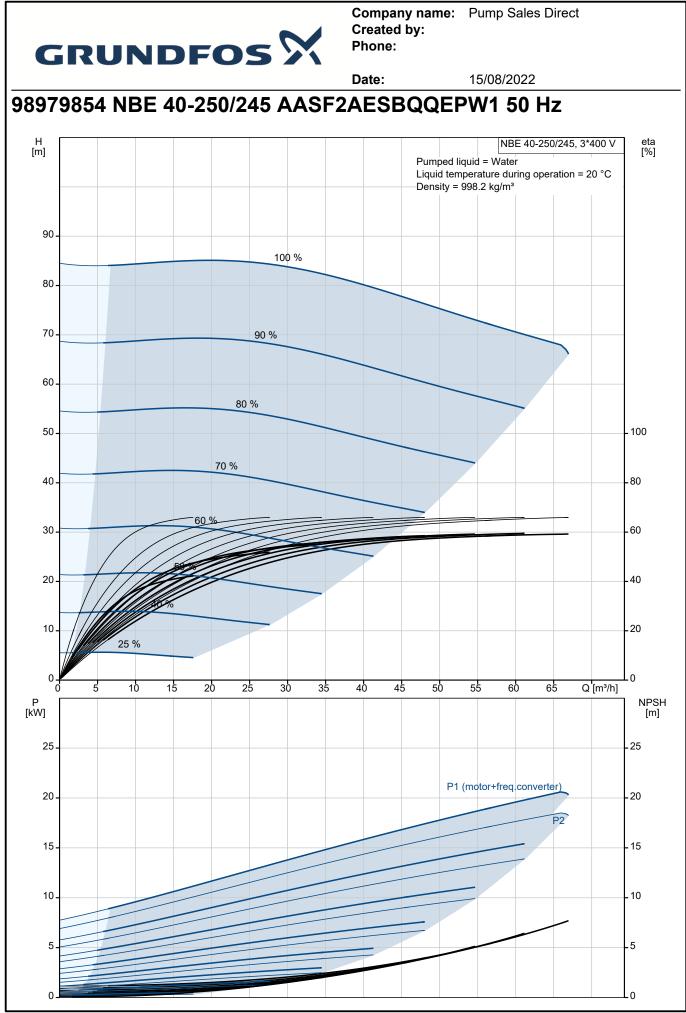
Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

## **Technical data**

Controls: Frequency converter: Pressure sensor:	Built-in N
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -25 120 °C 20 °C 998.2 kg/m³
Technical: Pump speed on which pump data Rated flow: Rated head: Actual impeller diameter: Nominal impeller diameter: Shaft seal arrangement: Code for shaft seal: Curve tolerance: Bearing design:	are based: 2940 rpm 64.68 m³/h 75.03 m 245 mm 250 Single BQQE ISO9906:2012 3B Standard
Materials:	



		Date:	15/08/2022	
Description				
Pump housing:	Cast iron			
	EN-GJL-250			
	ASTM class 35			
Wear ring:	Brass			
Impeller:	Cast iron			
	EN-GJL-200			
	ASTM class 30			
Internal pump house coating:	CED			
Shaft:	Stainless steel			
	EN 1.4301			
	AISI 304			
Installation:				
Range of ambient temperature:	: -20 40 °C			
Maximum operating pressure:	16 bar			
Pipe connection standard:	EN 1092-2			
Size of inlet connection:	DN 65			
Size of outlet connection:	DN 40			
Pressure rating for connection:				
Bearing lubrication:	Grease			
Pump housing with feet:	No			
Support block (Yes/No):	Y			
Electrical data:				
IE Efficiency class:	IE3			
Rated power - P2:	18.5 kW			
Mains frequency:	50 Hz			
Rated voltage:	3 x 380-480 V			
Rated current:	37.0-31.0 A			
Cos phi - power factor:	0.91-0.88			
Rated speed:	480-3540 rpm			
Efficiency:	IE3 92,4%			
Motor efficiency at full load:	92.4 %			
Number of poles:	2			
Enclosure class (IEC 34-5):	– IP55			
Insulation class (IEC 85):	F			
Motor No:	85901266			
Others:				
Minimum efficiency index, MEI	≥: 0.70			
Net weight:	211 kg			
Gross weight:	235 kg			
Shipping volume:	0.707 m <sup>3</sup>			
Danish VVS No.:	386101254			
Country of origin:	HU			
Custom tariff no.:	84137051			
	04107001			



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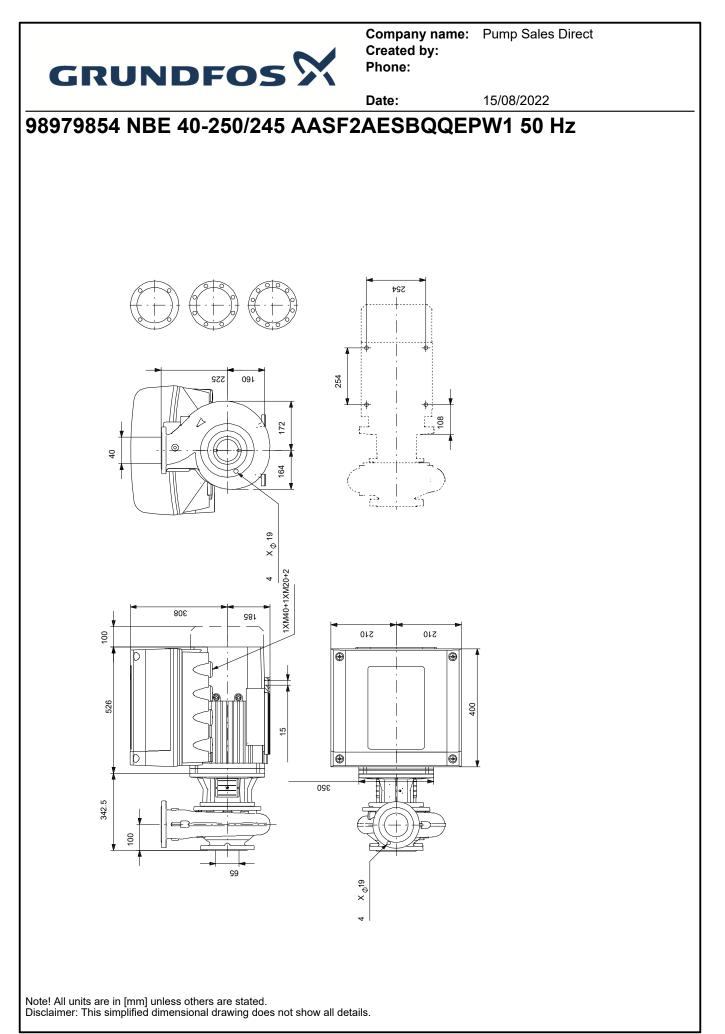
Description	Value	H [m]	NBE 40-250/245, 3*400 V [9
General information:			Pumped liquid = Water Liquid temperature during operation = 20 °C
Product name:	NBE 40-250/245 AASF2AESBQQEPW1	90 -	Density = 998.2 kg/m <sup>3</sup>
Product No:	98979854	80 -	100 %
EAN number:	5712604619841		
Fechnical:		70 -	90 %
Pump speed on which pump data are based:	2940 rpm	60 -	
Rated flow:	64.68 m³/h		80 %
Rated head:	75.03 m	50 -	100
Actual impeller diameter:	245 mm	40	70 %
Nominal impeller diameter:	250	40 -	
Shaft seal arrangement:	Single	30 -	60 %60
Shaft diameter:	24 mm		50
Code for shaft seal:	BQQE	20 - ///	40
Curve tolerance:	ISO9906:2012 3B		10°%0
Pump version:	AS	10 - 25	5%
Bearing design:	Standard	0	
Materials:		0 10	0 20 30 40 50 60 Q [m³/h]
Pump housing:	Cast iron	P [kW]	N
Pump housing:	EN-GJL-250	25 -	22
Pump housing:	ASTM class 35		P1 (motor+freq.converter)
Near ring:	Brass	20 -	20
mpeller:	Cast iron	15 -	P2 15
mpeller:	EN-GJL-200		
mpeller:	ASTM class 30	10	10
nternal pump house coating:	CED		
Material code:	A	5-	5
Code for rubber:	E	0	0
Shaft:		-	
Shaft:	EN 1.4301		
Shaft:	AISI 304		5 528100
Installation:	,	100	
Range of ambient temperature:	-20 40 °C	141	
Maximum operating pressure:	16 bar		
Pipe connection standard:	EN 1092-2	*#\]	
Size of inlet connection:	DN 65	Ψ	15 10440+1X020+2 164 172
Size of outlet connection:	DN 40		
Pressure rating for connection:	PN 16		
Bearing lubrication:	Grease	(D)	
Pump housing with feet:	No		
Support block (Yes/No):	Y		400
Connect code:	F2		
Liquid:	۱ <i>۲</i>		
Pumped liquid:	Water		
Liquid temperature range:	-25 120 °C		۲۱
Selected liquid temperature:	-25 120 C 20 °C		
Selected liquid temperature:	998.2 kg/m <sup>3</sup>		
	590.2 ky/III⁻		
Electrical data:			
E Efficiency class:	IE3		
Rated power - P2:	18.5 kW		
Mains frequency:	50 Hz	¢	<b>₽</b>
Rated voltage:	3 x 380-480 V		
Rated current:	37.0-31.0 A	122 mA 04520 mA	1: Digital input 9: GND (frame) 8: +24 V
Cos phi - power factor:	0.91-0.88		7: Senzer input B: R5:498B Y: Soreen A: R5:495A
Rated speed:	480-3540 rpm	- <u>                                    </u>	A: KSH402A
Efficiency:	IE3 92,4%		6: GND (frame) 5: +10 V
Notor efficiency at full load:	92.4 %		
Number of poles:	2	6 5 4 3	

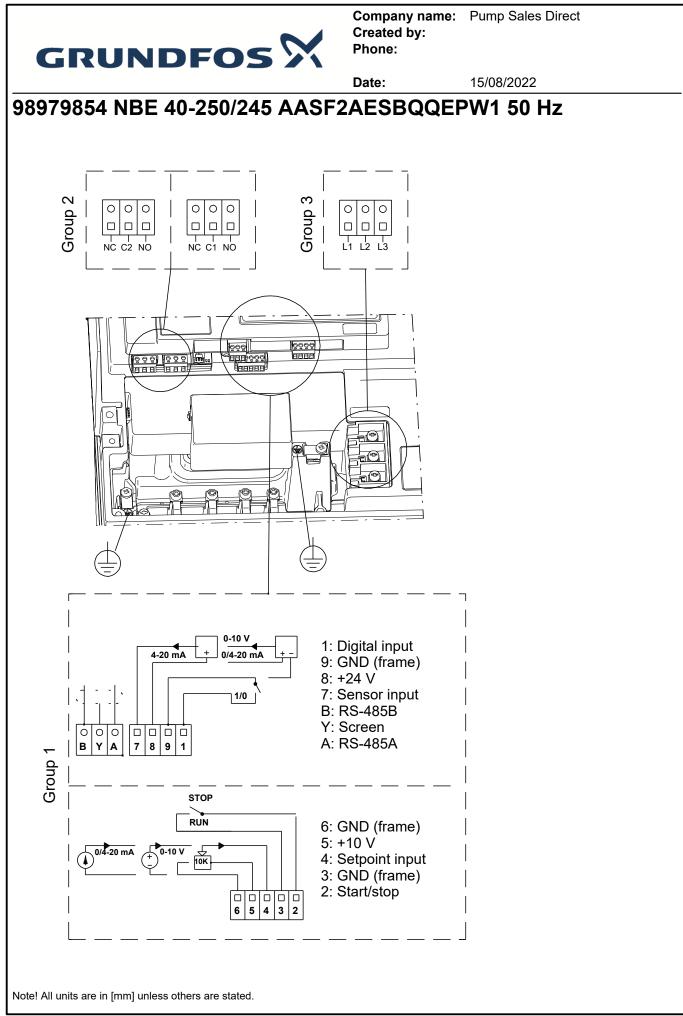
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15/08/2022

		Date:
Description	Value	
Enclosure class (IEC 34-5):	IP55	_
Insulation class (IEC 85):	F	
Built-in motor protection:	YES	
Motor No:	85901266	
Mount. design. acc. IEC 34-7:	IM B35	
Controls:		
Control panel:	Standard	
Function Module:	PUMP I/O	
Frequency converter:	Built-in	
Pressure sensor:	Ν	
Others:		
Minimum efficiency index, MEI ≥:	0.70	
Net weight:	211 kg	
Gross weight:	235 kg	
Shipping volume:	0.707 m³	
Danish VVS No.:	386101254	
Country of origin:	HU	
Custom tariff no.:	84137051	







Date: 15/08/2022						
Order Data:						
Position	Your pos.	Product name	Amount	Product No	Total	
		NBE 40-250/245	1	98979854	Price o reques	