

Created by: Phone:

**Date:** 15/08/2022

#### Qty. | Description

#### 1 NB 40-315/273 AASF2AESBQQEQW1



Note! Product picture may differ from actual product

Product No.: 98976264

Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar).

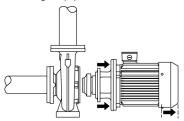
Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework.

The unbalanced rubber bellows seal is according to DIN EN 12756.

The pump is close-coupled to a fan-cooled asynchronous motor.

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013

The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipes.



Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

#### **Pump**

The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.

Wear rings used in pump housing and for impeller are made of bronze/brass.

Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

#### Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The pump housing has feet.



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The pump is to be secured to the foundation with bolts through the pump housing feet and motor feet. The pump is delivered with steel support blocks. The support blocks provide horizontal alignment of the pump and ensure clearance between the motor stool/motor flange and the foundation.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

#### **Further product details**

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

#### **Technical data**

Controls:

Frequency converter: NONE Pressure sensor: N

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2950 rpm

Rated flow: 35.6 m³/h
Rated head: 77.82 m
Actual impeller diameter: 273 mm
Nominal impeller diameter: 315
Shaft seal arrangement: Single
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B

Bearing design: Standard

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35

Wear ring: Brass
Impeller: Cast iron
EN-GJL-200

ASTM class 30

Internal pump house coating: CED

Shaft: Stainless steel

EN 1.4301 AISI 304



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#### Qty. | Description

1 Installation:

t max amb: 60 °C Maximum operating pressure: 16 bar Pipe connection standard: EN 1092-2 Size of inlet connection: **DN 65** Size of outlet connection: **DN 40** Pressure rating for connection: PN 16 Bearing lubrication: Grease Pump housing with feet: Yes Support block (Yes/No): Υ

Electrical data:

Motor type: 180MB
IE Efficiency class: IE3
Rated power - P2: 22 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-415D/660-690Y V

Rated current: 39.5/22.8 A Starting current: 830 % Cos phi - power factor: 0.90-0.90 Rated speed: 2950 rpm Efficiency: IE3 92,7% Motor efficiency at full load: 92.7 % Motor efficiency at 3/4 load: 93.7 % 94.4 % Motor efficiency at 1/2 load: Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 87470023

Bearing insulation type N-end: STEEL BEARING

Others:

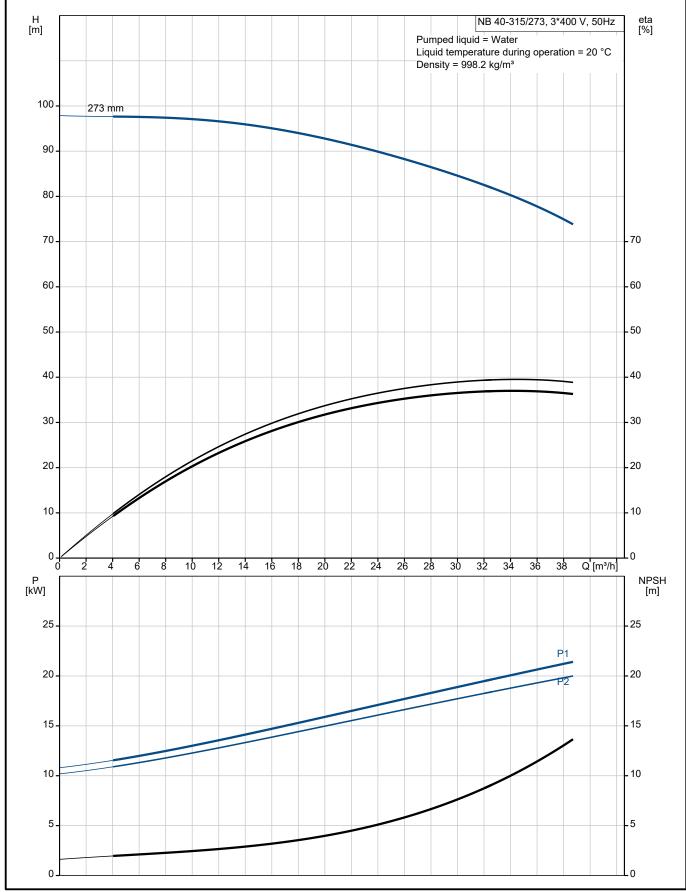
Minimum efficiency index, MEI ≥: 0.70 Net weight: 234 kg Gross weight: 258 kg Shipping volume:  $0.707 \text{ m}^3$  Danish VVS No.: 386061316 Country of origin: HU Custom tariff no.: 84137051



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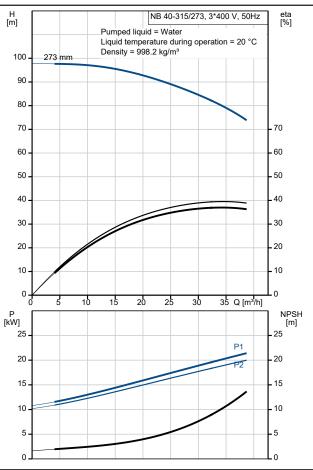
# 98976264 NB 40-315/273 AASF2AESBQQEQW1 50 Hz

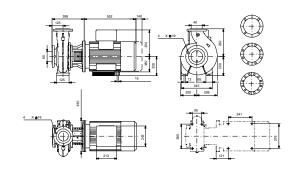


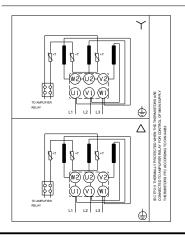


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Description	Value
General information:	
Product name:	NB 40-315/273 AASF2AESBQQEQW1
Product No:	98976264
EAN number:	5712604558928
Technical:	
Pump speed on which pump data are based:	2950 rpm
Rated flow:	35.6 m³/h
Rated head:	77.82 m
Actual impeller diameter:	273 mm
Nominal impeller diameter:	315
Shaft seal arrangement:	Single
Shaft diameter:	32 mm
Code for shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	AS
Bearing design:	Standard
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-250
Pump housing:	ASTM class 35
Wear ring:	Brass
Impeller:	Cast iron
Impeller:	EN-GJL-200
Impeller:	ASTM class 30
Internal pump house coating:	CED
Material code:	A
Code for rubber:	E
Shaft:	Stainless steel
Shaft:	EN 1.4301
Shaft:	AISI 304
Installation:	
t max amb:	60 °C
Maximum operating pressure:	16 bar
Pipe connection standard:	EN 1092-2
Size of inlet connection:	DN 65
Size of outlet connection:	DN 40
Pressure rating for connection:	PN 16
Bearing lubrication:	Grease
Pump housing with feet:	Yes
Support block (Yes/No):	Υ
Connect code:	F2
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	<u> </u>
Motor type:	180MB
IE Efficiency class:	IE3
Rated power - P2:	22 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D/660-690Y V
Rated current:	39.5/22.8 A
Starting current:	830 %
Cos phi - power factor:	0.90-0.90
Rated speed:	2950 rpm
Efficiency:	IE3 92,7%
∟morency.	ILJ 32,1 70









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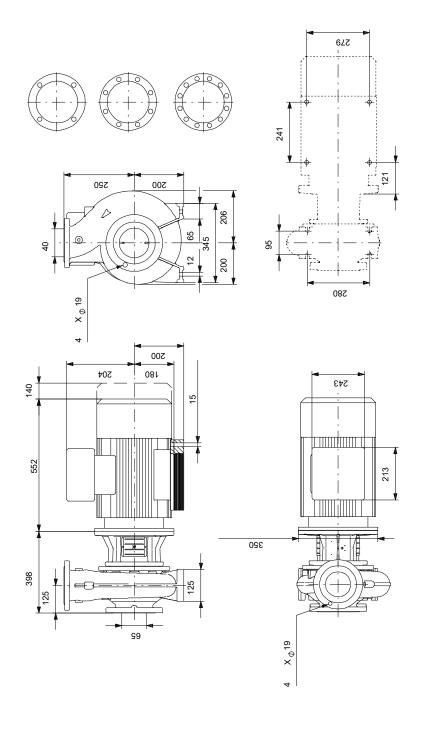
Description	Value
Motor efficiency at full load:	92.7 %
Motor efficiency at 3/4 load:	93.7 %
Motor efficiency at 1/2 load:	94.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	87470023
Mount. design. acc. IEC 34-7:	IM B35
Bearing insulation type N-end:	STEEL BEARING
Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	234 kg
Gross weight:	258 kg
Shipping volume:	0.707 m³
Danish VVS No.:	386061316
Country of origin:	HU
Custom tariff no.:	84137051



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15/08/2022 Date:

# 98976264 NB 40-315/273 AASF2AESBQQEQW1 50 Hz



Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



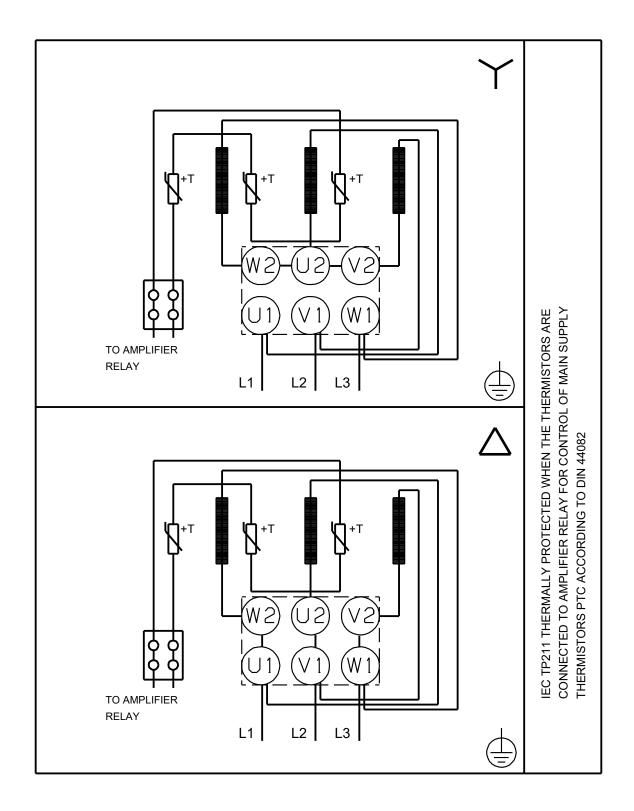
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Date:

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## 98976264 NB 40-315/273 AASF2AESBQQEQW1 50 Hz



Note! All units are in [mm] unless others are stated.



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### Order Data:

Position	Your pos.	Product name	Amount	Product No	Total
		NB 40-315/273	1	98976264	Price on request
					<u> </u>



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## Spare parts NB 40-315/273, Product No. 98976264 Produced After 2053 (production year and week number)

Pos	Description	Annotation Classification Data	Part no.	Qty	
	Bulk, Nut		92514631	1	рс
67	Nut	Thread: M18			5
	Bulk, O-ring		92547632	1	po
72a	O-ring	Diameter: 329,79			5
		Material type: EPDM			
		Thickness: 3,53			
	Bulk, Plug vent		96620482	1	рс
18	Plug				5
	Bulk, Shaft seal		92514302	1	рс
105	Shaft seal				5
	Kit, Coupling guard		96809945	1	рс
7a	Pan head screw				4
7	Coupling guard				2
	Kit, Cover		98990970	1	рс
18	Plug				1
36	Hex nut	Thread: M12			14
36	Nut	Thread: M10			8
77	Cover				1
	Kit, Motor stool		95131785	1	po
1a	Motor stool		30101100		1
7	Coupling guard				2
28	Hex head screw				4
36	Hex nut	Thread: M16			4
36	Nut	Thread: M10			<del>1</del> 12
77a	Pan head screw	I III Gau. IVI IV			4
ı ı a	Kit, Nut		96939130	1	
11	Parallel key		50333130		рс 1
36	Nut				1 1
					1
66a	Spring lock washer				
66 67	Washer	Th			
07	Nut Kit Dump bousing	Thread: M18	05424740	1	<b>.</b>
6	Kit, Pump housing		95131740	1	po 1
6	Pump housing	T. 1. D.0/0			1
20	Pipe plug	Thread: R 3/8			2
36	Hex nut	Thread: M12			14
	Kit, Stub shaft		96039360	1	po
9	Socket set screw	Length (mm): 10			2
	B " ! !	Thread: M8			
11	Parallel key				1
51	Stub shaft				1
66a	Spring lock washer				1
66	Washer				1
67	Nut	Thread: M18			1
	Spare, O-ring		97757675		pc
72a	O-ring	Diameter: 329,79			1
		Material type: EPDM			
		Thickness: 3,53			
	Spare, Plug vent		98164277	1	р
18	Plug				1
	Spare, Shaft seal		98434906	1	рс
105	Shaft seal				1
	Spare, Spacer for shaft seal		96591277	1	рс
105b	Spacer				1



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Pos	Description	Annotation Classification Data	Part no. Qty. Ur
	Spare, Wear ring		99208819 1 pc
45	Wear ring		1
	Motor		1 pc
	Kit, Bearing cpl.	Designation: 6310.Z.C	4-6310.Z.C4 96796811 1
111	Ball bearing		
154	Ball bearing		
158	Waved washer		
100	Kit, Bearing plate		96796809 1
155.a	Cover		30730003 1
208a	Gasket		
		Davison etian DINO	40
208	Hex socket head cap screw	Designation: DIN9	12
		Length (mm): 40	
		Thread: M5	
	Kit, Eyebolt		96796712 1
189	Eyebolt		
	Kit, Fan		96796652 1
156.c	Retaining ring		
156	Fan		
	Kit, Fan cover		96796647 1
151	Fan cover		
152.a	Rubber bush		
152.4	Hex head cap screw		
196	Diaphragm		
190			06706907 1
450 b	Kit, Flange		96796807 1
156.b	Flange		
159.b	Seal ring		
185	Hex socket head cap screw		
186	Drain plug		
195a	Grease nipple		
	Kit, Foot		96796804 1
191.a	Foot		
191	Foot		
192	Hex socket head cap screw		
194	Lock washer		
194	Nut		
	Kit, Gaskets		96798508 1
184	O-ring	Diameter: 235	
	Kit, Key	2.0	96796817 1
171	Parallel key		00700017
., ,	Kit, Lubrication nipple		96796671 1
1056	Grease nipple		30730071 1
195b			
195a	Grease nipple		00700040
	Kit, ND-end shield cpl.		96796810 1
156a	End shield NDE		
158	Waved washer		
159	V-ring		
185.c	Nut		
185.a	Hex socket head cap screw		
195b	Grease nipple		
	Kit, Shaft seal		96843460 1
159.b	V-ring		
	V-ring		
159	5		96796657 1
159	Kit, Terminal board		
159	Kit, Terminal board Terminal connection		00.0000.
159	Terminal connection		
	Terminal connection Washer		
36	Terminal connection Washer Hex nut		
	Terminal connection Washer		



Created by: Phone:

Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
177	Torx Screw					
-	Kit, Terminal box cover			96796	659 1	
164	Terminal box cover					
273a	Pan head thread forming screw					