

**Date:** 02/11/2022

Qty. | Description

1 NK 150-250/235 BA2F1AESBQQEYW1



Note! Product picture may differ from actual product

Product No.: 98973302

Non-self-priming, single-stage, centrifugal pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 10 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the coupling, bearing bracket and impeller without disturbing the motor, pump housing or pipework.

The unbalanced rubber bellows seal is according to DIN EN 12756.

The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame.

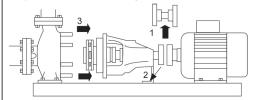
The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

Pump and motor are mounted on a common steel base frame in accordance with ISO 3661.

The back pull-out design together with a spacer coupling makes it possible to service the pump without dismantling the pump housing and motor from the base frame.

This saves realignment of pump and motor after service.

- 1) Remove coupling.
- 2) Remove the bolts in the bearing bracket support foot.
- 3) Remove the bearing bracket from the pump housing.



#### **Pump**

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft

{IMG Filename: GRALON\_NB-NK-G\_SHAFTSEAL\_Bxxx.gif} Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The shaft is made of stainless steel and has a diameter of 42 mm where the coupling is mounted.

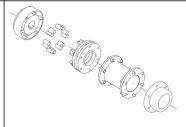
The pump uses a spacer coupling between the pump and motor shaft.



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The base frame is prepared for grouting. Grouting improves the contact of the base frame with the foundation and stiffens the base frame construction. This changes the vibration level.

Grouting is mandatory for all base frame types for all 2-pole pumps equal to and above 55 kW to fulfill the max vibration level requirements stated in standards. For other pump motor combinations grouting of the base frame is optional.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

### Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

#### **Technical data**

Controls:

Frequency converter: NONE Pressure sensor: N

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2982 rpm

Rated flow: 710.2 m<sup>3</sup>/h

Pump with motor (Yes/No): Y
Rated head: 54.03 m
Actual impeller diameter: 235 mm
Nominal impeller diameter: 250
Code for shaft seal: BQQE
Mechanical seal type: Single

Curve tolerance: ISO9906:2012 3B

Bearing design: Standard

Materials:

Pump housing: Cast iron



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1 EN-GJL-250

ASTM class 35

Wear ring:
Impeller:
Cast iron
EN-GJL-200

ASTM class 30

Internal pump house coating: CED

Shaft: Stainless steel

EN 1.4301 AISI 304

Installation:

t max amb: 55 °C

Maximum operating pressure: 10 bar

Pipe connection standard: EN 1092-2

Type of inlet connection: DIN

Type of outlet connection: DIN

Size of inlet connection: DN 200

Size of inlet connection: DN 200
Size of outlet connection: DN 150
Pressure rating for connection: PN 10

Coupling type: Flexible w/spacer

Base frame design: EN/ISO
Code for base frame: 10
Grouting (Yes/No): Y

Electrical data:

Motor type: SIEMENS
IE Efficiency class: IE3
Rated power - P2: 160 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-420D/660-725Y V

Rated current: 265/152 A Starting current: 780-780 % Cos phi - power factor: 0.92 Rated speed: 2982 rpm Efficiency: IE3 95,6% Motor efficiency at full load: 95.6-95.6 % Motor efficiency at 3/4 load: 95.7-95.7 % Motor efficiency at 1/2 load: 95.2-95.2 %

Number of poles: 2
Enclosure class (IEC 34-5): IP55
Insulation class (IEC 85): F

Motor No: 98943384

Bearing insulation type N-end: STEEL BEARING

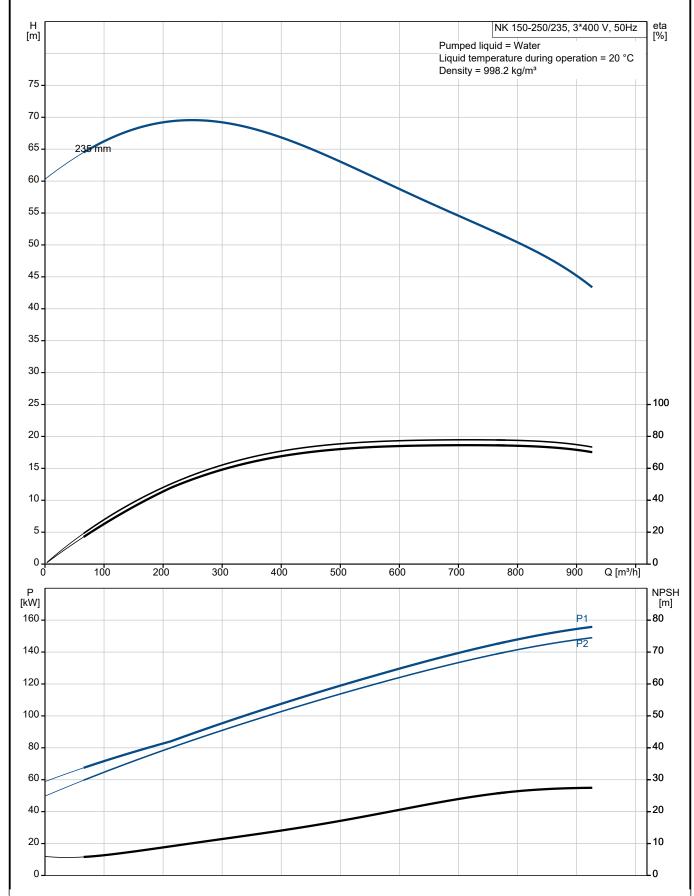
Others:

Minimum efficiency index, MEI ≥: 0.70
Net weight: 1500 kg
Gross weight: 1600 kg
Shipping volume: 2.96 m³



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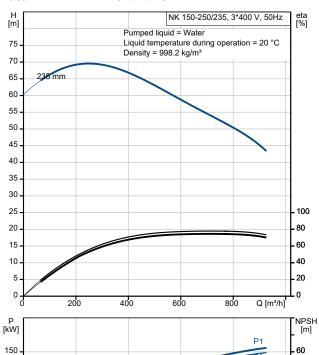


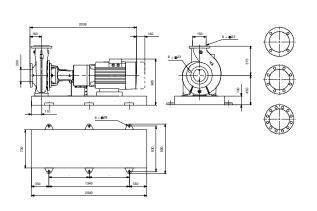
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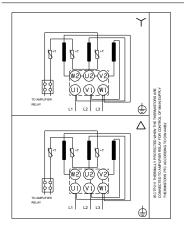
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NK 150-250/235 BA2F1AESBQQEYW1		
8973302		
712604502303		
982 rpm		
10.2 m³/h		
4.03 m		
35 mm		
50		
2 mm		
QQE		
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SO9906:2012 3B		
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ast iron		
N-GJL-250		
STM class 35		
rass		
ast iron		
N-GJL-200		
STM class 30		
ED		
tainless steel		
N 1.4301		
ISI 304		
5 °C		
0 bar		
N 1092-2		
IN		
IN		
N 200		
N 150		
N 10		
lexible w/spacer		
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/ater 25 120 °C		
/ater 25 120 °C 0 °C		
/ater 25 120 °C		
/ater 25 120 °C 0 °C 98.2 kg/m³		
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/ater 25 120 °C 0 °C 98.2 kg/m³ IEMENS		
/ater 25 120 °C 0 °C 98.2 kg/m³ IEMENS E3 60 kW		
/ater 25 120 °C 0 °C 98.2 kg/m³ IEMENS 53 60 kW		
/ater 25 120 °C 0 °C 98.2 kg/m³ IEMENS E3 60 kW		







50 40

30 20

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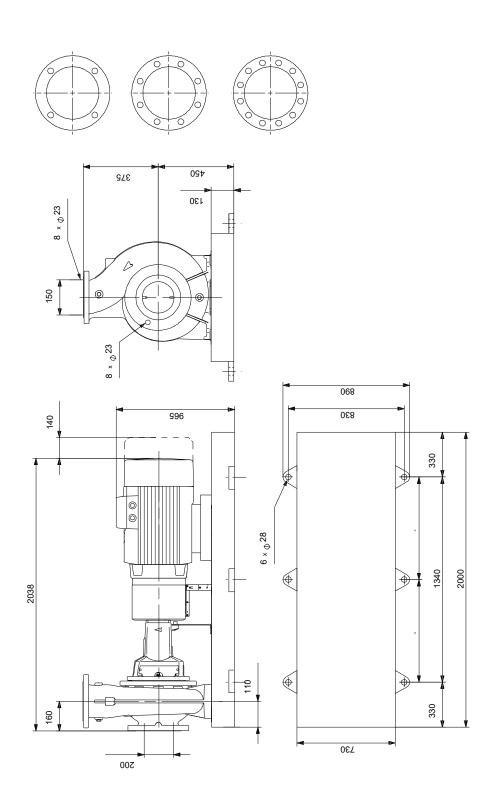
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Description	Value
Starting current:	780-780 %
Cos phi - power factor:	0.92
Rated speed:	2982 rpm
Efficiency:	IE3 95,6%
Motor efficiency at full load:	95.6-95.6 %
Motor efficiency at 3/4 load:	95.7-95.7 %
Motor efficiency at 1/2 load:	95.2-95.2 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	98943384
Bearing insulation type N-end:	STEEL BEARING
Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	1500 kg
Gross weight:	1600 kg
Shipping volume:	2.96 m³



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# 98973302 NK 150-250/235 BA2F1AESBQQEYW1 50 Hz

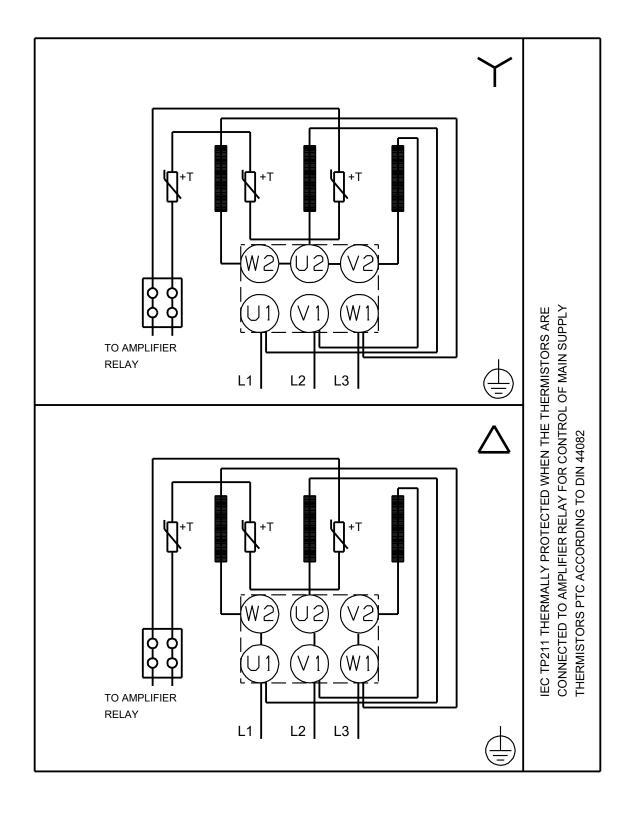


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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### Order Data:

Position	Your pos.	Product name		Product No	Total
	_	NK 150-250/235	1	98973302	Price on request
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