Company name:
Created by:
Phone:

Date: 16/06/2022

Qty.	Description
1	**NK 250-400/365 AA2F1AESBQQE1W3**

Note! Product picture may differ from actual product

Product No.: 98973052

Non-self-priming, single-stage, centrifugal pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 10 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the coupling, bearing bracket and impeller without disturbing the motor, pump housing or pipework.

The unbalanced rubber bellows seal is according to DIN EN 12756.

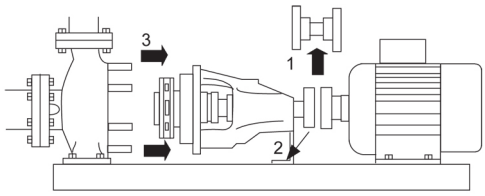
The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame.

Pump and motor are mounted on a common steel base frame in accordance with ISO 3661.

The back pull-out design together with a spacer coupling makes it possible to service the pump without dismantling the pump housing and motor from the base frame.

This saves realignment of pump and motor after service.

1) Remove coupling.
2) Remove the bolts in the bearing bracket support foot.
3) Remove the bearing bracket from the pump housing.



Pump

The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.

Wear rings used in pump housing and for impeller are made of bronze/brass.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

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Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

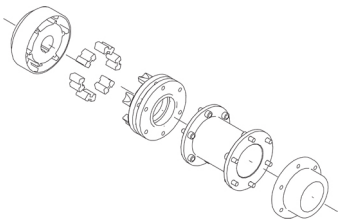
This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The shaft is made of stainless steel and has a diameter of 48 mm where the coupling is mounted.

The pump uses a spacer coupling between the pump and motor shaft.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Technical data

Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Technical:	
Pump speed on which pump data are based:	1488 rpm
Rated flow:	811.2 m³/h
Pump with motor (Yes/No):	Y
Rated head:	38.44 m
Actual impeller diameter:	365 mm
Nominal impeller diameter:	400
Code for shaft seal:	BQQE
Mechanical seal type:	Single
Curve tolerance:	ISO9906:2012 3B
Bearing design:	Standard
Materials:	
Pump housing:	Cast iron EN-GJL-250 ASTM class 35
Wear ring:	Brass
Impeller:	Cast iron EN-GJL-200

GRUNDFOS

Company name:
Created by:
Phone:

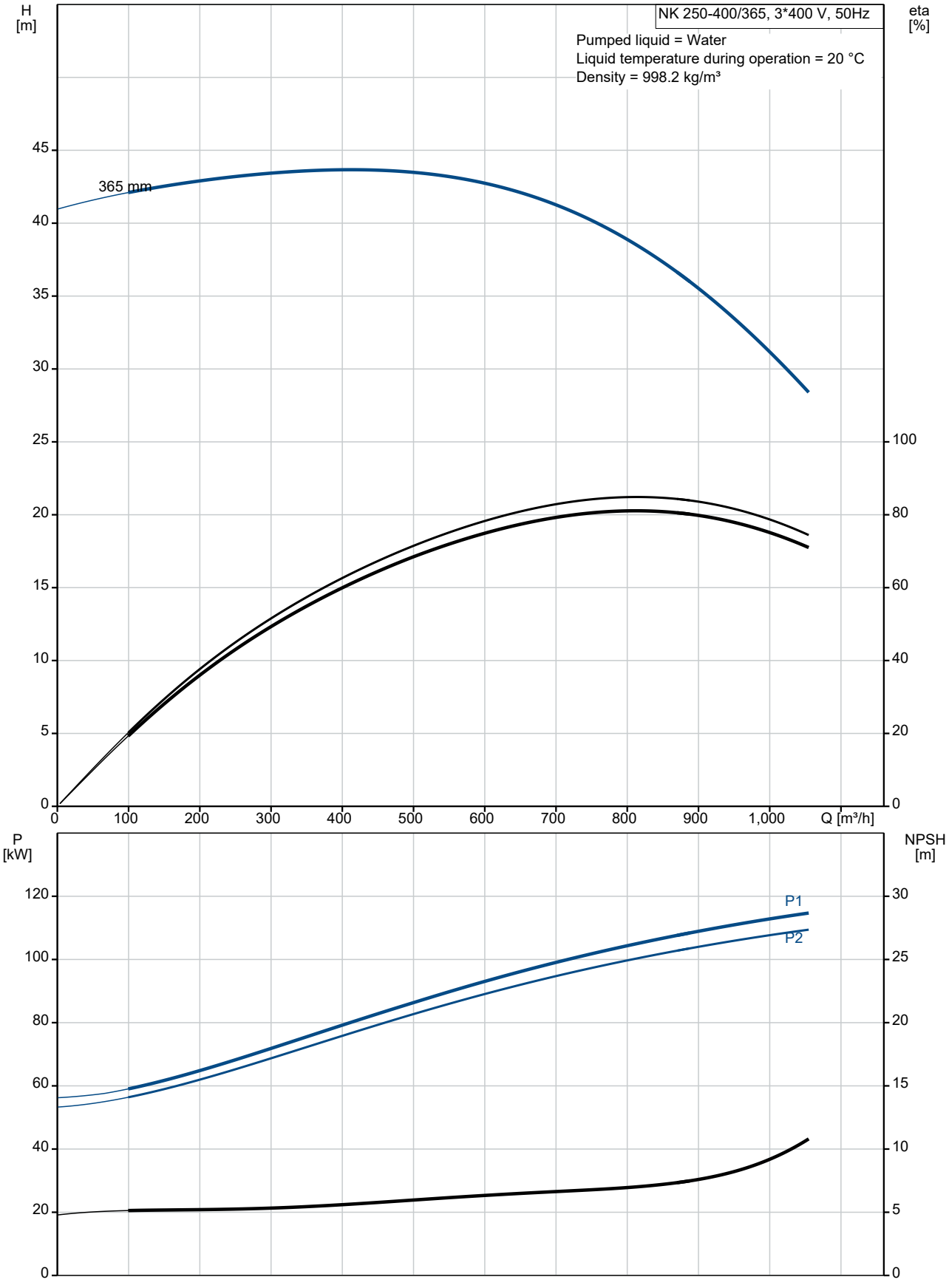
Date: 16/06/2022

Qty.	Description	
		ASTM class 30
	Internal pump house coating:	CED
	Shaft:	Stainless steel
		EN 1.4301
		AISI 304
	Installation:	
	t max amb:	55 °C
	Maximum operating pressure:	10 bar
	Pipe connection standard:	EN 1092-2
	Type of inlet connection:	DIN
	Type of outlet connection:	DIN
	Size of inlet connection:	DN 300
	Size of outlet connection:	DN 250
	Pressure rating for connection:	PN 10
	Coupling type:	Flexible w/spacer
	Base frame design:	EN/ISO
	Code for base frame:	10D
	Grouting (Yes/No):	N
	Electrical data:	
	Motor type:	SIEMENS
	IE Efficiency class:	IE3
	Rated power - P2:	110 kW
	Mains frequency:	50 Hz
	Rated voltage:	3 x 380-420D/660-725Y V
	Rated current:	191/111 A
	Starting current:	680-680 %
	Cos phi - power factor:	0.87
	Rated speed:	1488 rpm
	Efficiency:	IE3 95,4%
	Motor efficiency at full load:	95.4-95.4 %
	Motor efficiency at 3/4 load:	95.8-95.8 %
	Motor efficiency at 1/2 load:	95.5-95.5 %
	Number of poles:	4
	Enclosure class (IEC 34-5):	IP55
	Insulation class (IEC 85):	F
	Motor No:	98957827
	Bearing insulation type N-end:	STEEL BEARING
	Others:	
	Minimum efficiency index, MEI ≥:	0.46
	Net weight:	1690 kg
	Gross weight:	1790 kg
	Shipping volume:	3.29 m³
	Country of origin:	HU
	Custom tariff no.:	84137059

Company name:
Created by:
Phone:

Date: 16/06/2022

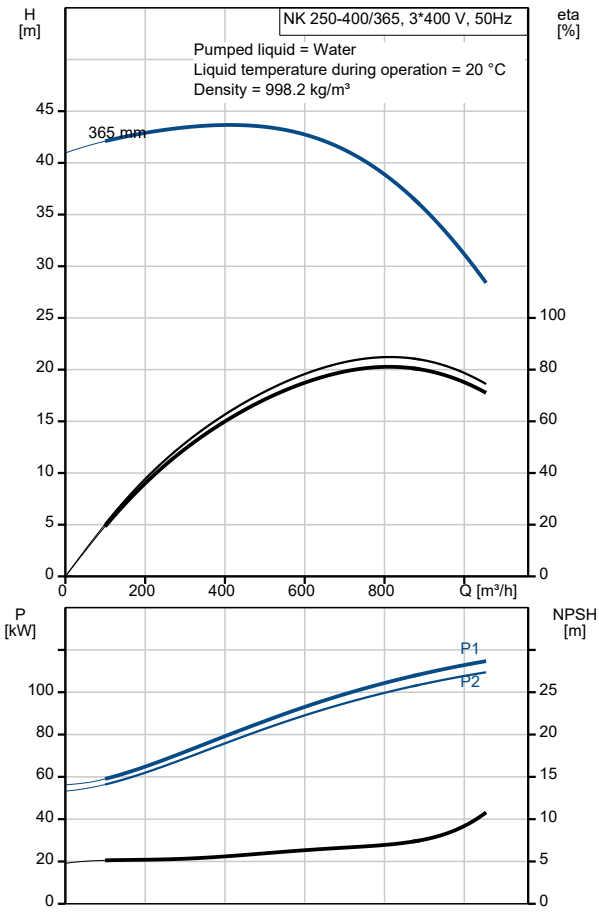
98973052 NK 250-400/365 AA2F1AESBQQE1W3 50 Hz

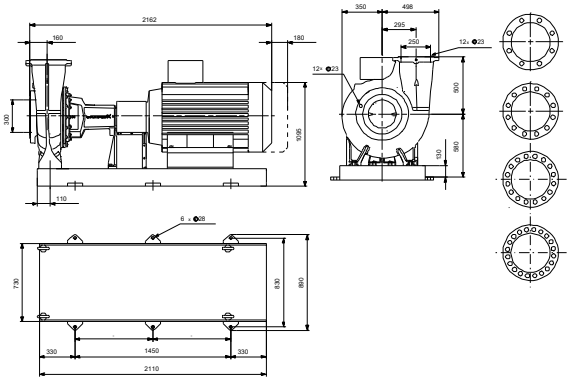


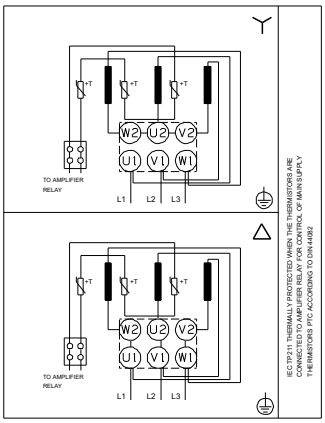
Company name:
Created by:
Phone:

Date: 16/06/2022

Description	Value
General information:	
Product name:	NK 250-400/365 AA2F1AESBQQE1W3
Product No:	98973052
EAN number:	5712604497395
Technical:	
Pump speed on which pump data are based:	1488 rpm
Rated flow:	811.2 m³/h
Pump with motor (Yes/No):	Y
Rated head:	38.44 m
Actual impeller diameter:	365 mm
Nominal impeller diameter:	400
Shaft diameter:	48 mm
Code for shaft seal:	BQQE
Mechanical seal type:	Single
Curve tolerance:	ISO9906:2012 3B
Pump version:	A2
Bearing design:	Standard
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-250
Pump housing:	ASTM class 35
Wear ring:	Brass
Impeller:	Cast iron
Impeller:	EN-GJL-200
Impeller:	ASTM class 30
Internal pump house coating:	CED
Material code:	A
Code for rubber:	E
Shaft:	Stainless steel
Shaft:	EN 1.4301
Shaft:	AISI 304
Installation:	
t max amb:	55 °C
Maximum operating pressure:	10 bar
Pipe connection standard:	EN 1092-2
Type of inlet connection:	DIN
Type of outlet connection:	DIN
Size of inlet connection:	DN 300
Size of outlet connection:	DN 250
Pressure rating for connection:	PN 10
Coupling type:	Flexible w/spacer
Base frame design:	EN/ISO
Code for base frame:	10D
Grouting (Yes/No):	N
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	110 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	191/111 A







GRUNDFOS

Company name:
Created by:
Phone:

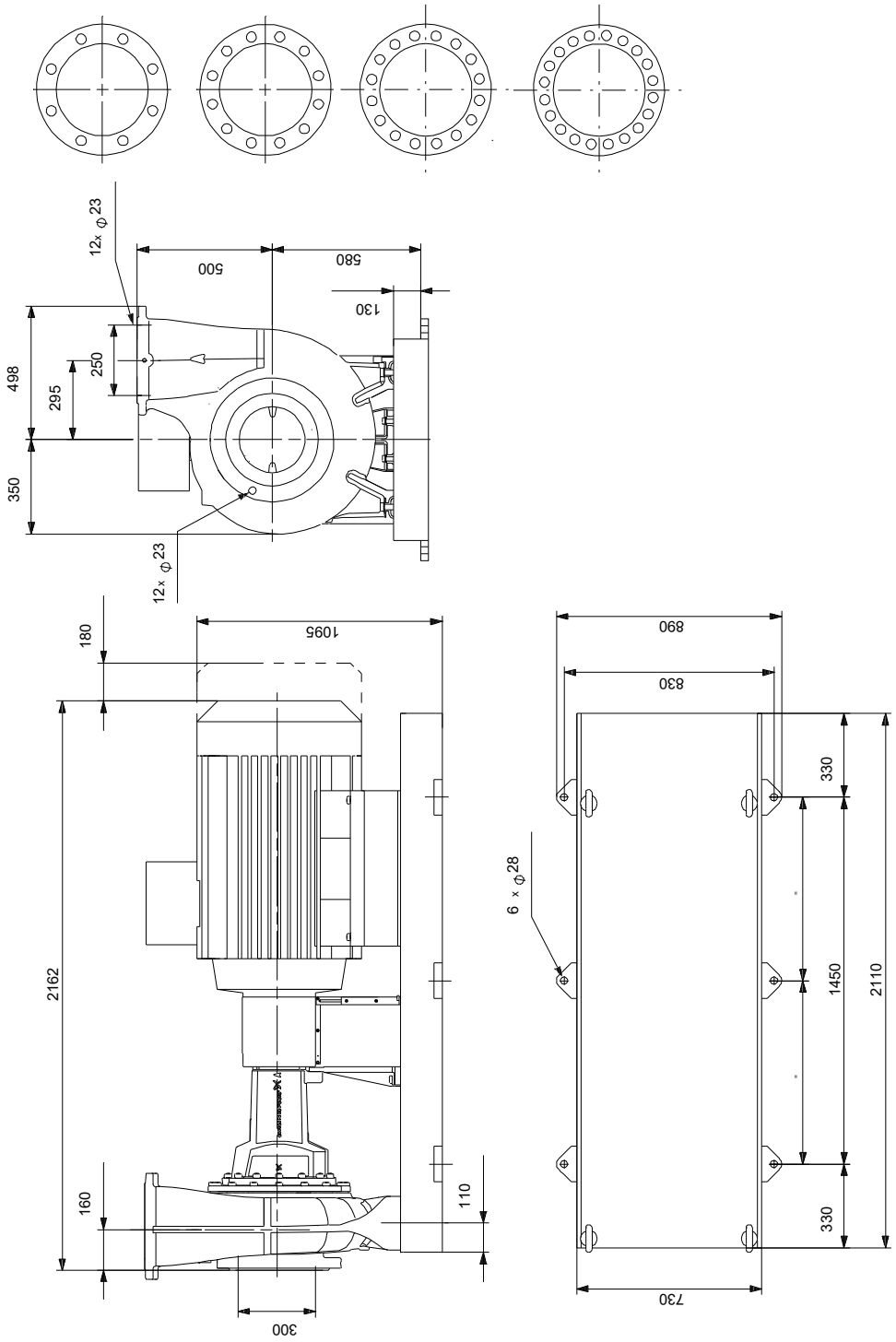
Date: 16/06/2022

Description	Value
Starting current:	680-680 %
Cos phi - power factor:	0.87
Rated speed:	1488 rpm
Efficiency:	IE3 95,4%
Motor efficiency at full load:	95.4-95.4 %
Motor efficiency at 3/4 load:	95.8-95.8 %
Motor efficiency at 1/2 load:	95.5-95.5 %
Number of poles:	4
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	98957827
Bearing insulation type N-end:	STEEL BEARING
Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Others:	
Minimum efficiency index, MEI ≥:	0.46
Net weight:	1690 kg
Gross weight:	1790 kg
Shipping volume:	3.29 m³
Country of origin:	HU
Custom tariff no.:	84137059

Company name:
Created by:
Phone:

Date: 16/06/2022

98973052 NK 250-400/365 AA2F1AESBQQE1W3 50 Hz

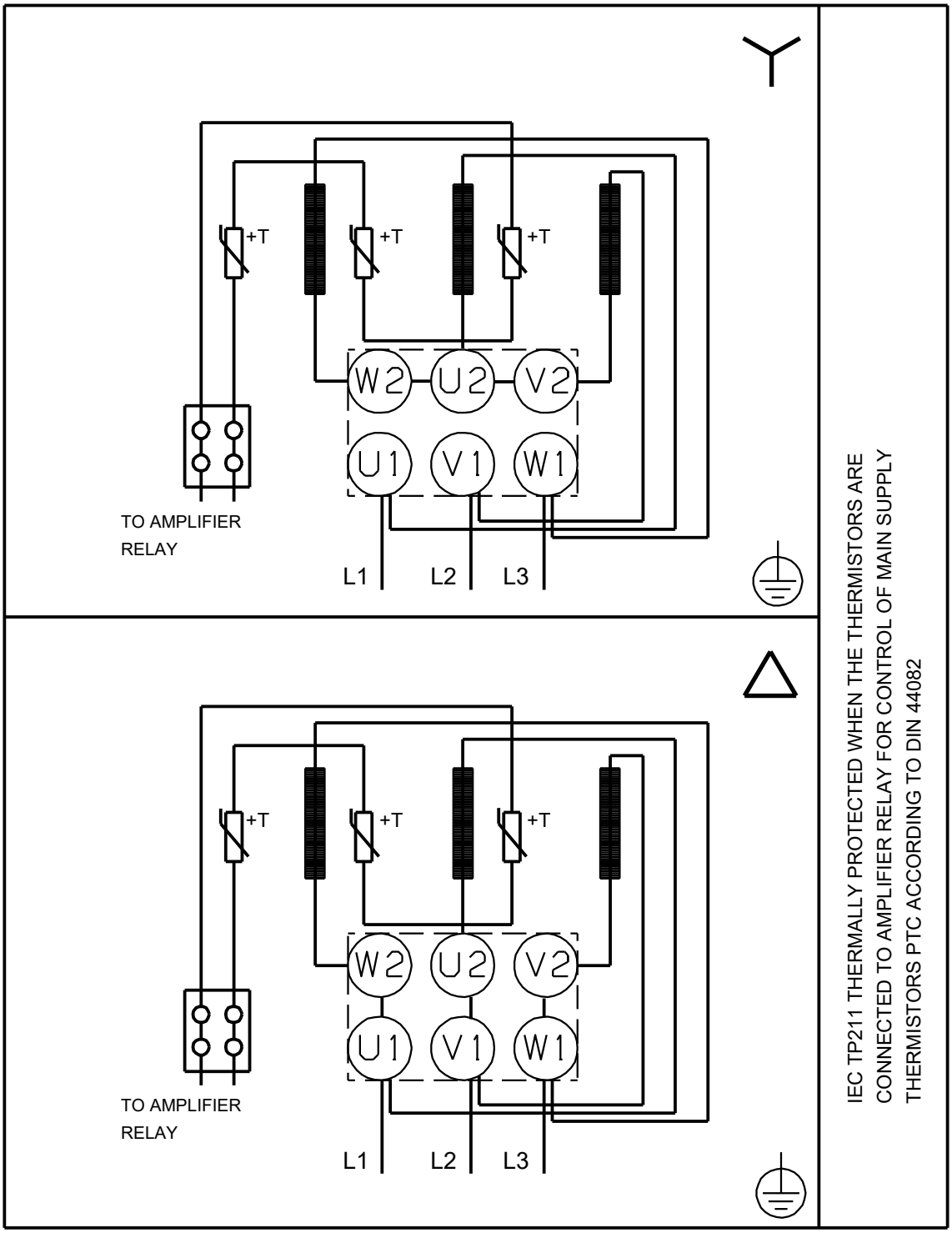


Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Company name:
Created by:
Phone:

Date: 16/06/2022

98973052 NK 250-400/365 AA2F1AESBQQE1W3 50 Hz



Note! All units are in [mm] unless others are stated.

Company name:
Created by:
Phone:

Date: 16/06/2022

Order Data:

Product name: NK 250-400/365
Amount: 1
Product No: 98973052

Total: Price on request