

**Date:** 28/12/2022

Qty. | Description

1 NK 80-200/211 AA2F2AESBQQETW1



Note! Product picture may differ from actual product

Product No.: 98972866

Non-self-priming, single-stage, centrifugal pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the coupling, bearing bracket and impeller without disturbing the motor, pump housing or pipework.

The unbalanced rubber bellows seal is according to DIN EN 12756.

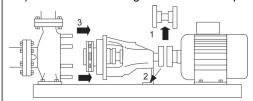
The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame.

Pump and motor are mounted on a common steel base frame in accordance with ISO 3661.

The back pull-out design together with a spacer coupling makes it possible to service the pump without dismantling the pump housing and motor from the base frame.

This saves realignment of pump and motor after service.

- 1) Remove coupling.
- 2) Remove the bolts in the bearing bracket support foot.
- 3) Remove the bearing bracket from the pump housing.



#### **Pump**

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

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Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

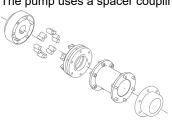
This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The shaft is made of stainless steel and has a diameter of 32 mm where the coupling is mounted.

The pump uses a spacer coupling between the pump and motor shaft.





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#### 1 Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

#### Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

#### **Technical data**

Controls:

Frequency converter: NONE Pressure sensor: N

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2960 rpm

Rated flow: 212.3 m<sup>3</sup>/h

Pump with motor (Yes/No): Y

Rated head: 53.24 m
Actual impeller diameter: 211 mm
Nominal impeller diameter: 200
Code for shaft seal: BQQE
Mechanical seal type: Single

Curve tolerance: ISO9906:2012 3B

Bearing design: Standard

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35

Wear ring: Brass
Impeller: Cast iron
EN-GJL-200

ASTM class 30

Internal pump house coating: CED

Shaft: Stainless steel

EN 1.4301 AISI 304

Installation:

t max amb: 55 °C Maximum operating pressure: 16 bar



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#### Qty. | Description

1 Pipe connection standard: EN 1092-2

Type of inlet connection:

Type of outlet connection:

Size of inlet connection:

DN 100

Size of outlet connection:

DN 80

Pressure rating for connection:

PN 16

Coupling type: Flexible w/spacer

Base frame design: EN/ISO
Code for base frame: 8
Grouting (Yes/No): N

Electrical data:

Motor type: SIEMENS
IE Efficiency class: IE3
Rated power - P2: 45 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-420D/660-725Y V

Rated current: 78/45 A Starting current: 690-690 % Cos phi - power factor: 0.89 Rated speed: 2960 rpm Efficiency: IE3 94,0% Motor efficiency at full load: 94.0-94.0 % Motor efficiency at 3/4 load: 94.5-94.5 % Motor efficiency at 1/2 load: 94.4-94.4 %

Number of poles: 2
Enclosure class (IEC 34-5): IP55
Insulation class (IEC 85): F

Motor No: 98943373

Bearing insulation type N-end: STEEL BEARING

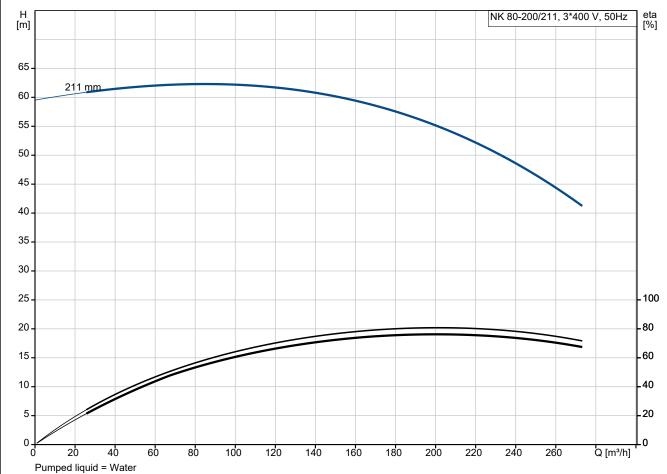
Others:

Minimum efficiency index, MEI ≥: 0.65 Net weight: 547 kg Gross weight: 575 kg Shipping volume: 1.02 m³

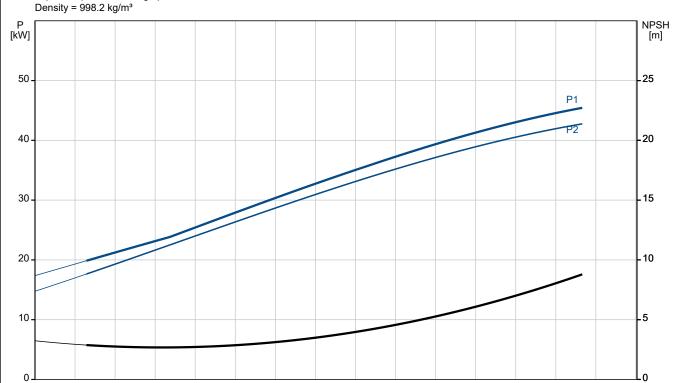


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## 98972866 NK 80-200/211 AA2F2AESBQQETW1 50 Hz



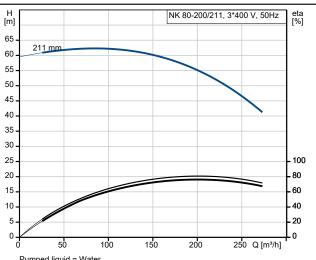
Pumped liquid = Water Liquid temperature during operation = 20 °C



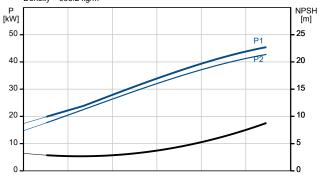


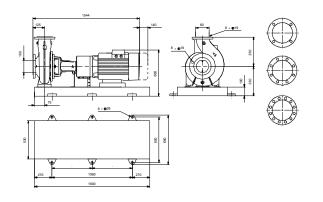
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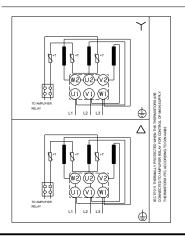
Description	Value					
General information:						
Product name:	NK 80-200/211 AA2F2AESBQQETW1					
Product No:	98972866					
EAN number:	5712604493731					
Technical:						
Pump speed on which pump data	2960 rpm					
are based: Rated flow:	·					
	212.3 m³/h Y					
Pump with motor (Yes/No):	·					
Rated head:	53.24 m					
Actual impeller diameter:	211 mm					
Nominal impeller diameter:	200					
Shaft diameter:	32 mm					
Code for shaft seal:	BQQE					
Mechanical seal type:	Single					
Curve tolerance:	ISO9906:2012 3B					
Pump version:	A2					
Bearing design:	Standard					
Materials:						
Pump housing:	Cast iron					
Pump housing:	EN-GJL-250					
Pump housing:	ASTM class 35					
Wear ring:	Brass					
Impeller:	Cast iron					
Impeller:	EN-GJL-200					
Impeller:	ASTM class 30					
Internal pump house coating:	CED					
Material code:	A					
Code for rubber:	E					
Shaft:	Stainless steel					
Shaft:	EN 1.4301					
Shaft:	AISI 304					
Installation:						
t max amb:	55 °C					
Maximum operating pressure:	16 bar					
Pipe connection standard:	EN 1092-2					
Type of inlet connection:	DIN					
Type of outlet connection:	DIN					
Size of inlet connection:	DN 100					
Size of outlet connection:	DN 80					
Pressure rating for connection:	PN 16					
Coupling type:	Flexible w/spacer					
Base frame design:	EN/ISO					
Code for base frame:	8					
Grouting (Yes/No):	N					
Connect code:	F					
Liquid:	1					
Pumped liquid:	Water					
Liquid temperature range:	-25 120 °C					
Selected liquid temperature:	20 °C					
Density:	998.2 kg/m³					
Electrical data:	555.2 Ng/III					
	SIEMENS					
Motor type:						
IE Efficiency class:	IE3					
Rated power - P2:	45 kW					
Mains frequency:	50 Hz					
Rated voltage:	3 x 380-420D/660-725Y V					
Rated current:	78/45 A					



Pumped liquid = Water Liquid temperature during operation = 20 °C Density = 998.2 kg/m³









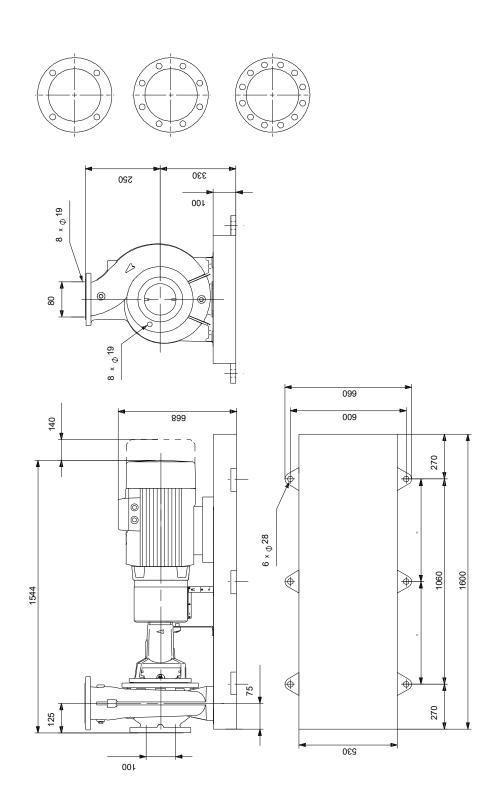
**Date:** 28/12/2022

Description	Value
Starting current:	690-690 %
Cos phi - power factor:	0.89
	2960 rpm
Rated speed:	•
Efficiency:	IE3 94,0%
Motor efficiency at full load:	94.0-94.0 %
Motor efficiency at 3/4 load:	94.5-94.5 %
Motor efficiency at 1/2 load:	94.4-94.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	98943373
Bearing insulation type N-end:	STEEL BEARING
Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Others:	
Minimum efficiency index, MEI ≥:	0.65
Net weight:	547 kg
Gross weight:	575 kg
Shipping volume:	1.02 m³



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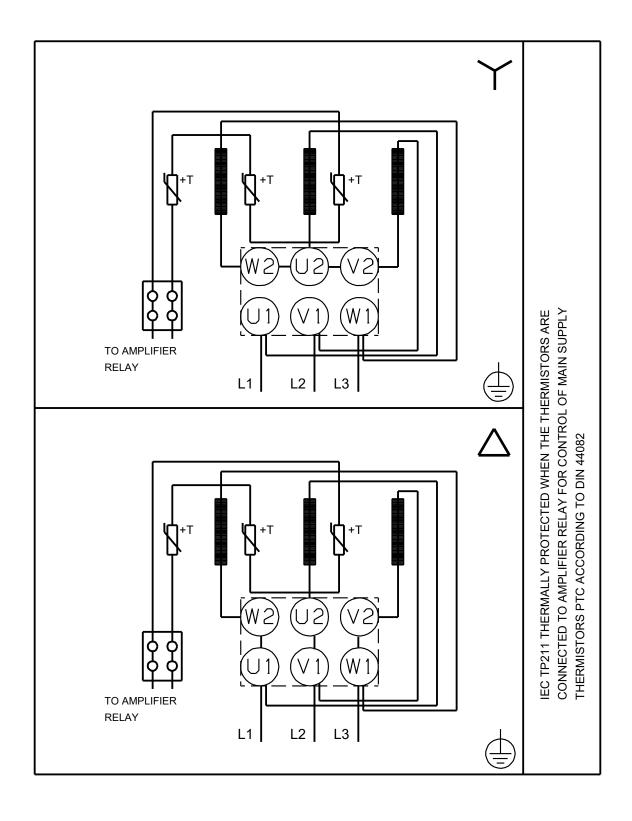


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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Note! All units are in [mm] unless others are stated.



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### Order Data:

Position	Your pos.	Product name	Amount	Product No	Total
		NK 80-200/211	1	98972866	Price on request
					request