

The pump is fitted with a 1-phase, fan-cooled, permanent-magnet, synchronous motor.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

"Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)

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- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- **GENIbus** connection
- interface for Grundfos CIM fieldbus module.

## Further product details

An external sensor can be connected if controlled pump operation based on for example flow, differential pressure or temperature is required.

An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)



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"Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards. The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.



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Description

Motor

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The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency. The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS. The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LigTec, dry-running protection sensor input
- Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- **GENIbus** connection
- interface for Grundfos CIM fieldbus module.

## **Technical data**

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -20 120 °C 20 °C 998.2 kg/m³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Approvals for drinking water: Curve tolerance:	are based: 3350 rpm 6.9 m³/h 26.2 m Vertical Single HQQE CE,EAC,UKCA,SEPRO WRAS,ACS ISO9906:2012 3B
Materials: Base: Impeller:	Stainless steel EN 1.4408 AISI 316 Stainless steel EN 1.4401 AISI 316



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Bearing:

Installation: t max amb:

Motor type:

Rated speed:

Efficiency:

Motor No:

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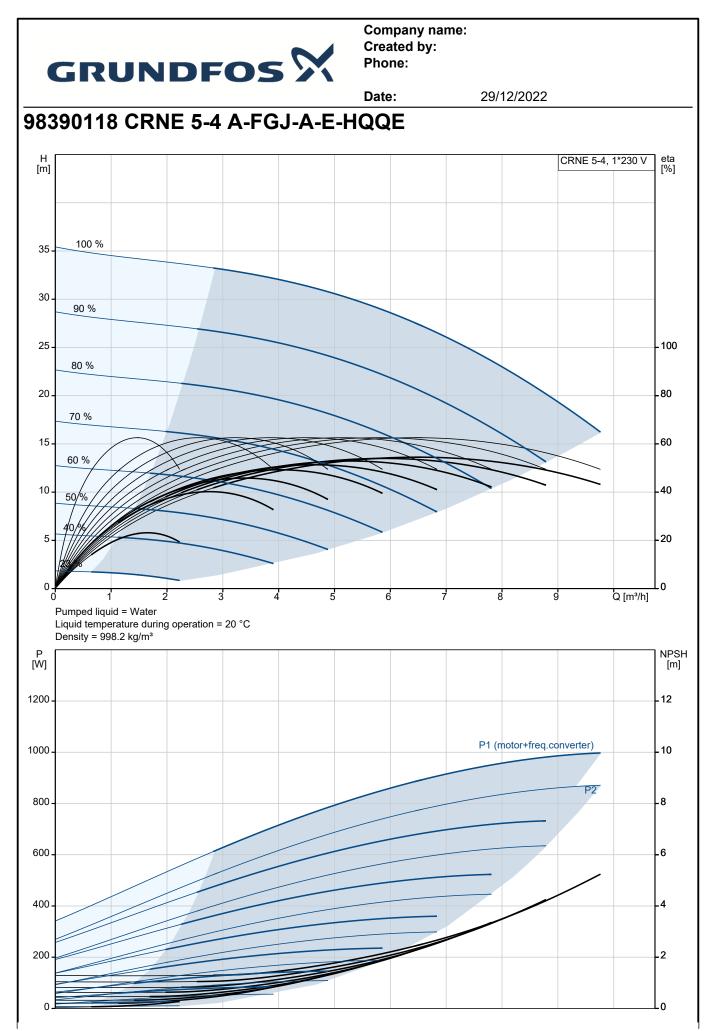
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Date:

SIC 50 °C Maximum operating pressure: 25 bar 25 bar / 120 °C Max pressure at stated temp: 25 bar / -20 °C Type of connection: DIN / ANSI / JIS Size of inlet connection: DN 25/32 Size of outlet connection: DN 25/32 Pressure rating for connection: PN 25 Flange rating inlet: 300 lb Flange size for motor: FT100 Electrical data: Motor standard: IEC 80B IE5 IE Efficiency class: Rated power - P2: 1.1 kW Power (P2) required by pump: 1.1 kW Over/undersize motor: Standard motor size Mains frequency: 50 / 60 Hz Rated voltage: 1 x 200-240 V Rated current: 6.70-5.60 A Cos phi - power factor: 0.99 360-4000 rpm 86.9% Motor efficiency at full load: 86.9 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F 98248267

Controls: Frequency converter: Pressure sensor:	Built-in N
Others: Minimum efficiency index, MEI ≥: Net weight: Gross weight: Shipping volume:	0.57 26.6 kg 29.5 kg 0.143 m <sup>3</sup>





## Company name: Created by: Phone:

		브		CRNE 5-4, 1*230 \
Description	Value	[m]		
General information:				
Product name:	CRNE 5-4 A-FGJ-A-E-HQQE	35 _ 100 %		
Product No:	98390118	30 - 00 %		
AN number:	5711494190966	30 - 90 %		
echnical:		25		
Pump speed on which pump data are ased:	3350 rpm	20 -		
Rated flow:	6.9 m³/h	70 %		
Rated head:	26.2 m	15 - 60 %	XXXX	
laximum head:	39 m	10 - 50 %		
tages:	4			
mpellers:	4	5-40	$\rightarrow$	
lumber of reduced-diameter impellers:	0	70		
ow NPSH:	Ň	0	2 3 4	5 6 7 8 9 Q [m³/h
Pump orientation:	Vertical	U 1		5 6 7 8 9 Q [m <sup>-</sup> /n
haft seal arrangement:			quid = Water perature during operatio	on = 20 °C
-	Single		998.2 kg/m <sup>3</sup>	
Code for shaft seal:	HQQE	P [W]		
Approvals:	CE,EAC,UKCA,SEPRO			
pprovals for drinking water:	WRAS,ACS			P1 (motor+freq.converter)
Curve tolerance:	ISO9906:2012 3B	1000 -		r (motor+rreq.converter)
Pump version:	A	800 -		P2
lodel:	A	800-		
laterials:		600 -		
ase:	Stainless steel	-		
Base:	EN 1.4408	400 -		
Base:	AISI 316	200		
mpeller:	Stainless steel	200		
mpeller:	EN 1.4401	0		
mpeller:	AISI 316	•		
Aaterial code:	A			
Code for rubber:	E		122	
	SIC		+	
Bearing:	310	_     4		
nstallation:	50 %0	214		
max amb:	50 °C			
Maximum operating pressure:	25 bar	120 G 1/2		
Max pressure at stated temp:	25 bar / 120 °C		G 1/2	
Max pressure at stated temp:	25 bar / -20 °C	¥	<u>4 × 19 × 27</u>	
ype of connection:	DIN / ANSI / JIS	ञ्च <u>1 X G 1/2</u> ण		
Size of inlet connection:	DN 25/32		<b>5</b> ]]   .   <b>1</b>	
Size of outlet connection:	DN 25/32		╪╪╢ ╠╪	
Pressure rating for connection:	PN 25		150	2 5 4 × 13
Flange rating inlet:	300 lb			80
lange size for motor:	FT100			
Connect code:	FGJ			
.iquid:				
Pumped liquid:	Water	~	_ <b>L</b> _	
iquid temperature range:	-20 120 °C			
	-20 °C			
Selected liquid temperature:				
Density:	998.2 kg/m³			
Electrical data:		O	11 GAD 11 DisOc2 12 Protection	
Motor standard:	IEC	100 A 100 A		
Motor type:	80B			
E Efficiency class:	IE5	-814 00		
Rated power - P2:	1.1 kW			
Power (P2) required by pump:	1.1 kW		GND A GENBURA V GENBURA	
Over/undersize motor:	Standard motor size		Y GENELLA Y B GENELLA B 3 GND	
Mains frequency:	50 / 60 Hz		50 +36V 8 +36V 20 +5V	
Rated voltage:	1 x 200-240 V		23 (ND) 24 (ND) 25 (DD) TX 25 (DD) TX 25 (DD) TX 25 (DD) TX 25 (DD) TX	

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eta [%]

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NPSH [m]

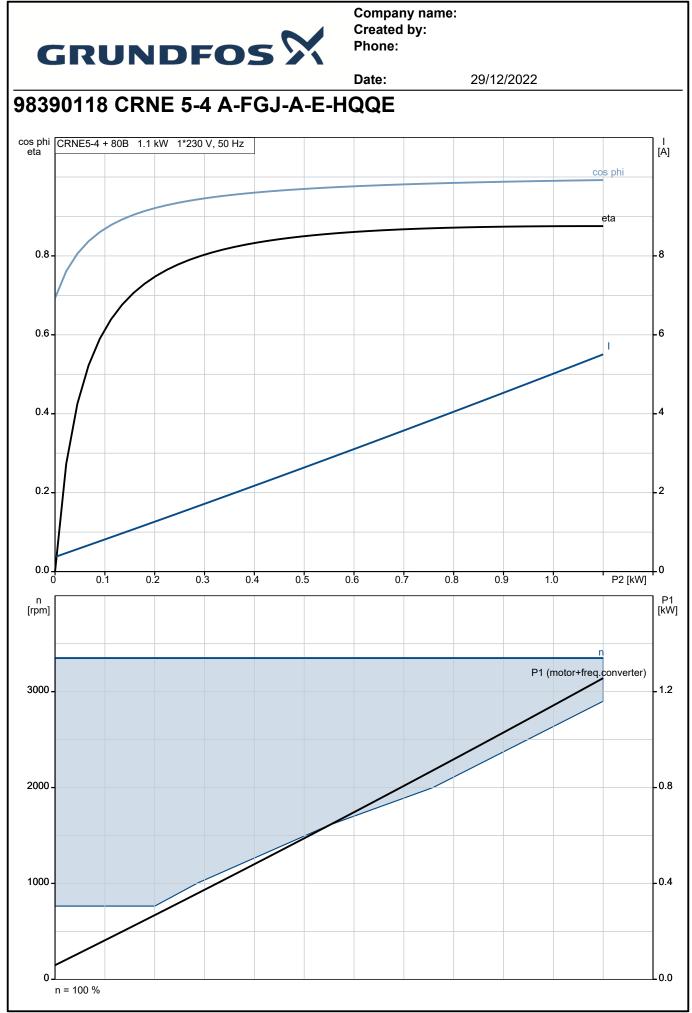
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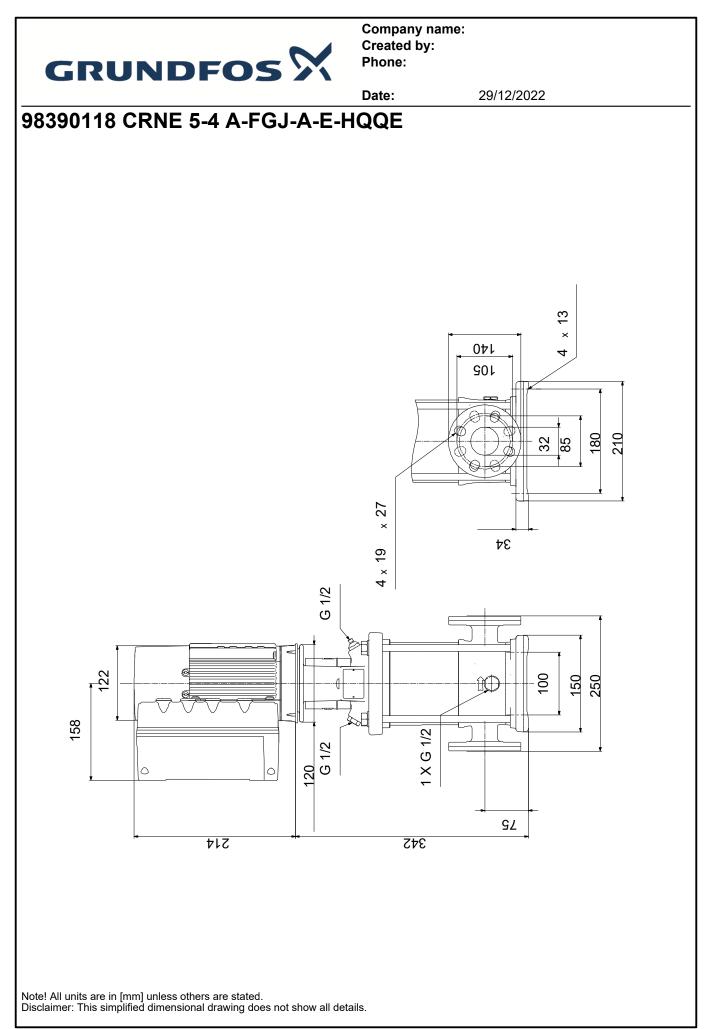
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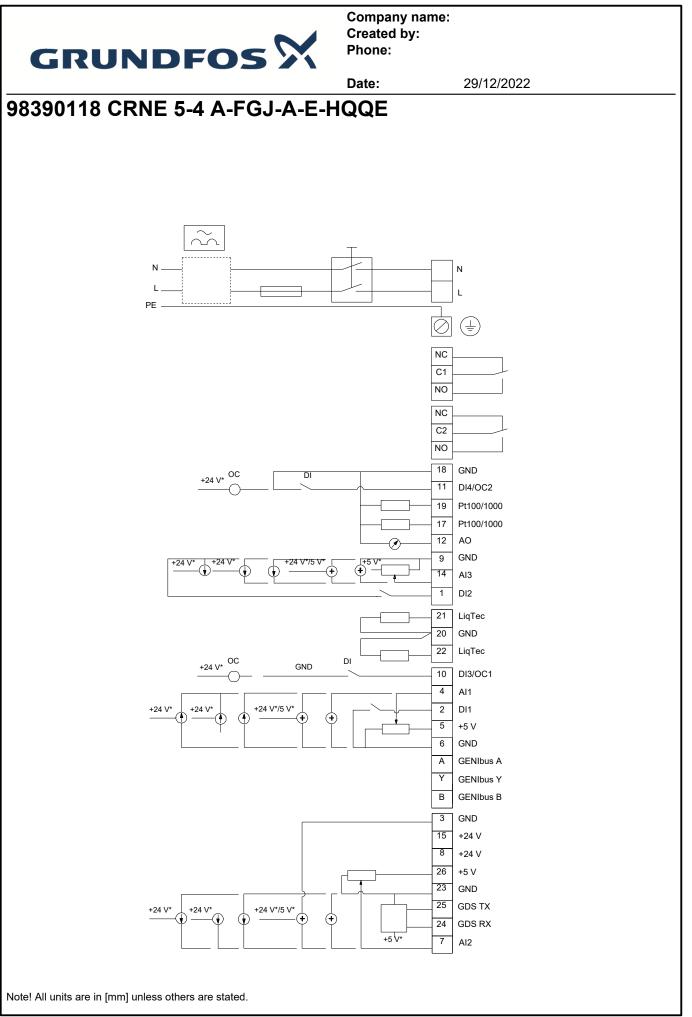


Company name: Created by: Phone:

29/12/2022 Date: Description Value Rated current: 6.70-5.60 A Cos phi - power factor: 0.99 Rated speed: 360-4000 rpm Efficiency: 86.9% Motor efficiency at full load: 86.9 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Built-in motor protection: ELEC Motor No: 98248267 Controls: Control panel: Standard Function Module: FM300 - Advanced Frequency converter: Built-in Ν Pressure sensor: Others: Minimum efficiency index, MEI ≥: 0.57 Net weight: 26.6 kg 29.5 kg Gross weight: 0.143 m<sup>3</sup> Shipping volume: 98499010 Config. file no:









Your pos.

Position

Company name: Created by: Phone:

29/12/2022 Date: **Order Data:** Total **Product name** Amount **Product No CRNE 5-4** 1 98390118 Price on request

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