

Created by: Phone:

Date: 15/08/2022

Qty. | Description

1 NB 65-125/127 AAF2AESBQQELW1



Product No.: 98106804

Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar).

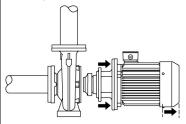
Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework.

The unbalanced rubber bellows seal is according to DIN EN 12756.

The pump is close-coupled to a fan-cooled asynchronous motor.

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipes.



Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Pump

The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.

Wear rings used in pump housing and for impeller are made of bronze/brass.

Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The pump housing has feet.

Motor



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The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Technical data

Controls:

Frequency converter: NONE Pressure sensor: N

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2930 rpm

Rated flow: 108.1 m³/h
Rated head: 14.8 m
Actual impeller diameter: 127 mm
Nominal impeller diameter: 125
Shaft seal arrangement: Single
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B2

Bearing design: Standard

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35

Wear ring: Brass
Impeller: Cast iron
EN-GJL-200

ASTM class 30

Internal pump house coating: CED

Shaft: Stainless steel

EN 1.4301 AISI 304

Installation:

t max amb: 60 °C

Maximum operating pressure: 16 bar

Pipe connection standard: EN 1092-2

Size of inlet connection: DN 80



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Size of outlet connection: **DN 65** Pressure rating for connection: PN 16 Bearing lubrication: Grease Pump housing with feet: Yes Support block (Yes/No): Ν

Electrical data:

Motor type: 132SC IE Efficiency class: IE3 Rated power - P2: 5.5 kW Mains frequency: 50 Hz

3 x 380-415D V Rated voltage:

Rated current: 11 A

Starting current: 1080-1180 % Cos phi - power factor: 0.87-0.82 Rated speed: 2920-2940 rpm Efficiency: IE3 89,2% Motor efficiency at full load: 89.2 % Motor efficiency at 3/4 load: 90.0 % Motor efficiency at 1/2 load: 89.6 % Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 87322229

Bearing insulation type N-end: STEEL BEARING

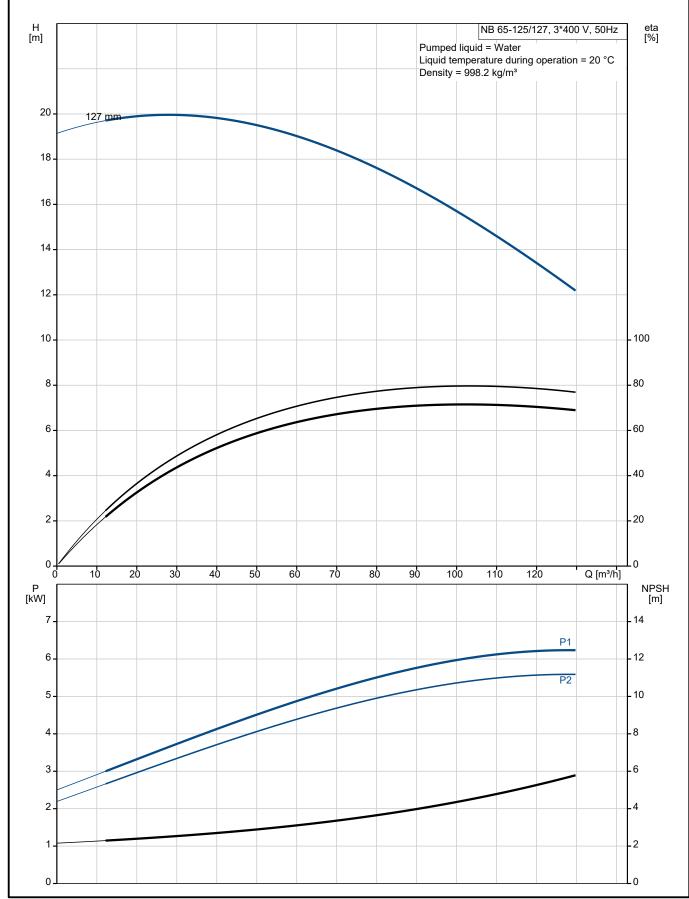
Minimum efficiency index, MEI ≥: 0.70 Net weight: 83 kg Gross weight: 100 kg Shipping volume: 0.315 m³ Danish VVS No.: 386063128 Country of origin: HU Custom tariff no.: 84137051



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98106804 NB 65-125/127 AAF2AESBQQELW1 50 Hz

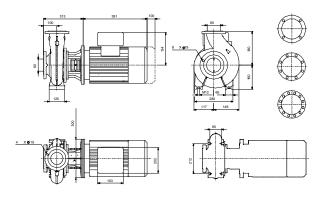


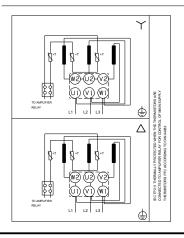


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Description	Value
General information:	
Product name:	NB 65-125/127 AAF2AESBQQELW1
roduct No:	98106804
AN number:	5710629154859
echnical:	
ump speed on which pump data are ased:	2930 rpm
ated flow:	108.1 m³/h
Rated head:	14.8 m
ctual impeller diameter:	127 mm
lominal impeller diameter:	125
Shaft seal arrangement:	Single
haft diameter:	24 mm
ode for shaft seal:	BQQE
urve tolerance:	ISO9906:2012 3B2
ump version:	Α
earing design:	Standard
laterials:	
Pump housing:	Cast iron
ump housing:	EN-GJL-250
ump housing:	ASTM class 35
Vear ring:	Brass
npeller:	Cast iron
mpeller:	EN-GJL-200
npeller:	ASTM class 30
iternal pump house coating:	CED
laterial code:	A
ode for rubber:	E
haft:	Stainless steel
haft:	EN 1.4301
haft:	AISI 304
nstallation:	
max amb:	60 °C
laximum operating pressure:	16 bar
Pipe connection standard:	EN 1092-2
ize of inlet connection:	DN 80
Size of outlet connection:	DN 65
ressure rating for connection:	PN 16
Bearing lubrication:	Grease
Pump housing with feet:	Yes
upport block (Yes/No):	N
onnect code:	F2
iquid:	
Pumped liquid:	Water
iquid temperature range:	-25 120 °C
elected liquid temperature:	20 °C
Density:	998.2 kg/m³
lectrical data:	<u>-</u>
lotor type:	132SC
Efficiency class:	IE3
ated power - P2:	5.5 kW
lains frequency:	50 Hz
Rated voltage:	3 x 380-415D V
ated current:	11 A
starting current:	1080-1180 %
_	0.87-0.82
os phi - power factor	
os phi - power factor: ated speed:	2920-2940 rpm

Date:	15/08/2022	
H [m]	NB 65-125/127, 3*400 V, 50Hz Pumped liquid = Water	eta [%]
20 -	Liquid temperature during operation = 20 °C Density = 998.2 kg/m³	
18 -		
16 _ _		
14 🗕		
12 -		
10 _		100
8 -		-80
6 -		-60
4 -		- 40
2-		-20
0 -	20 40 60 80 100 Q [m³/h]	Lo
P [kW]		NPSH [m]
6 -	P1	- 12
5 -	P2	10
4 =		-8
_ 3-		-6
_ 2-		-4
1 -		_2
0 -		L ₀







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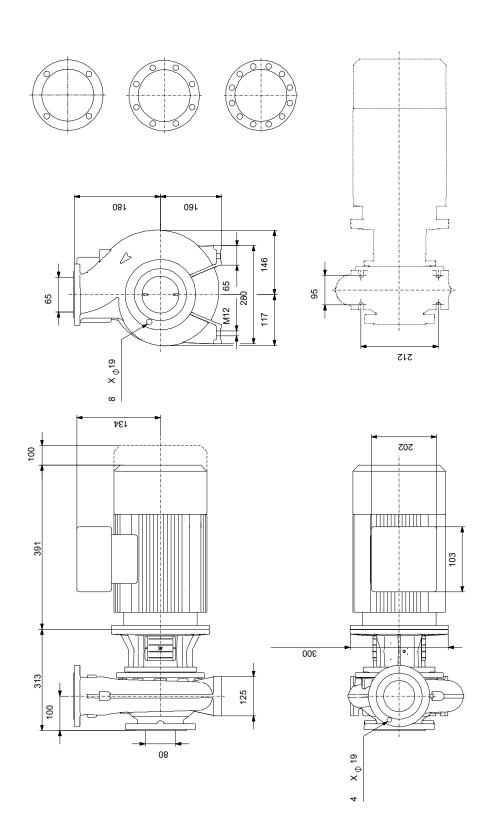
Description	Value
Motor efficiency at full load:	89.2 %
Motor efficiency at 3/4 load:	90.0 %
Motor efficiency at 1/2 load:	89.6 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	87322229
Mount. design. acc. IEC 34-7:	IM V1/B5
Bearing insulation type N-end:	STEEL BEARING
Controls:	
Frequency converter:	NONE
Pressure sensor:	N
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	83 kg
Gross weight:	100 kg
Shipping volume:	0.315 m³
Danish VVS No.:	386063128
Country of origin:	HU
Custom tariff no.:	84137051



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98106804 NB 65-125/127 AAF2AESBQQELW1 50 Hz



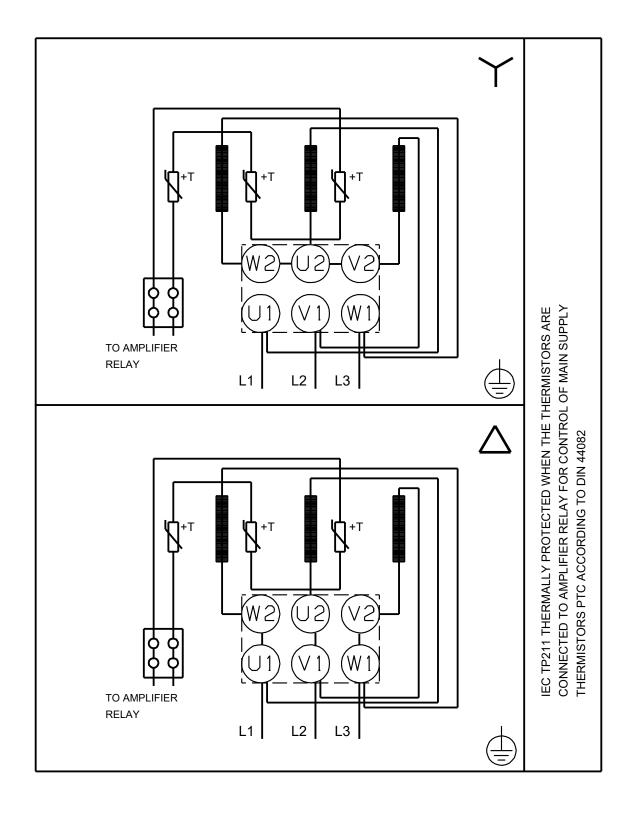
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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98106804 NB 65-125/127 AAF2AESBQQELW1 50 Hz



Note! All units are in [mm] unless others are stated.



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Order Data:

Position	Position Your pos. Product name Amount Product No Total						
Position	Your pos.		Amount 1	98106804			
		NB 65-125/127	l l	96106604	Price on request		