

**Date:** 30/11/2022

Qty. | Description

1 CRN 3-31 A-FGJ-H-E-HQQE



Note! Product picture may differ from actual product

Product No.: 96531612

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

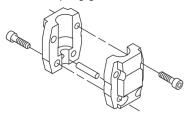
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

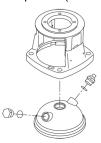
The colour code for the finished product is NCS 9000/RAL 9005.

#### **Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.



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1 Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

#### Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate.

This base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a combined drain plug and bypass valve.

The pump is secured to the foundation by four bolts through the base plate.

The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

### **Technical data**

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2902 rpm

Rated flow: 3 m³/h
Rated head: 153.2 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

Approvals: CE,EAC,UKCA,SEPRO

Approvals for drinking water: WRAS,ACS



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1 Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

t max amb: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: DIN / ANSI / JIS
Size of inlet connection: DN 25/32

Size of outlet connection: DN 25/32
Pressure rating for connection: PN 25
Flange rating inlet: 300 lb
Flange size for motor: FT130

Electrical data:

Motor standard: IEC
Motor type: 100LC
IE Efficiency class: IE3
Rated power - P2: 3 kW
Power (P2) required by pump: 3 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-415Y V

Rated current: 11.0/6.30 A Starting current: 840-920 % Cos phi - power factor: 0.87-0.82 Rated speed: 2900-2920 rpm Efficiency: IE3 87,1% Motor efficiency at full load: 87.1 % Motor efficiency at 3/4 load: 88.0 % Motor efficiency at 1/2 load: 87.7 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 85U05510

Controls:

Frequency converter: NONE

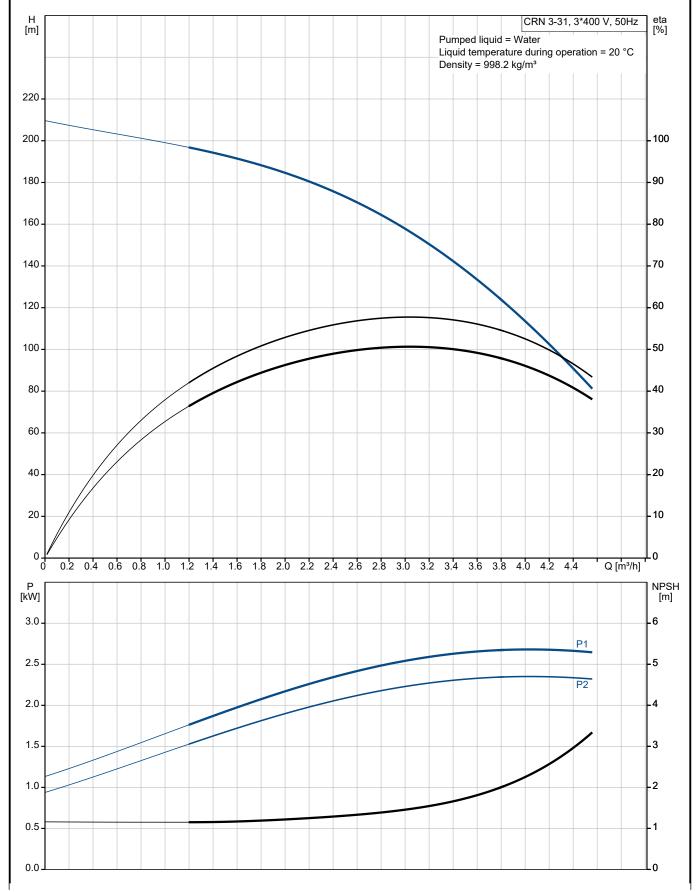
Others:

Minimum efficiency index, MEI ≥: 0.70Net weight: 50.5 kgGross weight: 55.9 kgShipping volume:  $0.133 \text{ m}^3$ 



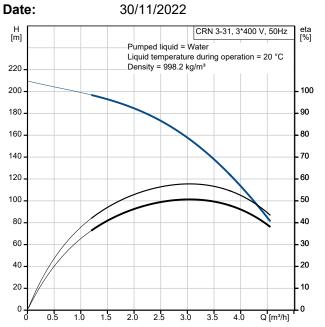
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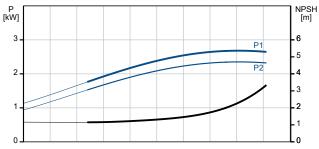
## 96531612 CRN 3-31 A-FGJ-H-E-HQQE 50 Hz

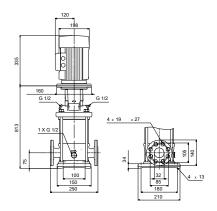


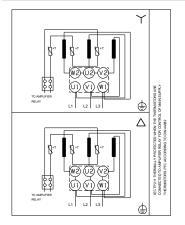


Description	Value		
General information:			
Product name:	CRN 3-31 A-FGJ-H-E-HQQE		
Product No:	96531612		
EAN number:	5700397295809		
Technical:	0.0000.20000		
Pump speed on which pump data are	2902 rpm		
based:	·		
Rated flow:	3 m³/h		
Rated head:	153.2 m		
Maximum head:	206.6 m		
Stages:	31		
Impellers:	31		
Number of reduced-diameter impellers:	0		
Low NPSH:	N		
Pump orientation:	Vertical		
Shaft seal arrangement:	Single		
Code for shaft seal:	HQQE		
Approvals:	CE,EAC,UKCA,SEPRO		
Approvals for drinking water:	WRAS,ACS		
Curve tolerance:	ISO9906:2012 3B		
Pump version:	A		
Model:	A		
Materials:	A		
	Otobulous stand		
Base:	Stainless steel		
Base:	EN 1.4408		
Base:	AISI 316		
Impeller:	Stainless steel		
Impeller:	EN 1.4401		
Impeller:	AISI 316		
Material code:	Н		
Code for rubber:	E		
Bearing:	SIC		
Installation:			
t max amb:	60 °C		
Maximum operating pressure:	25 bar		
Max pressure at stated temp:	25 bar / 120 °C		
Max pressure at stated temp:	25 bar / -20 °C		
Type of connection:	DIN / ANSI / JIS		
Size of inlet connection:	DN 25/32		
Size of outlet connection:			
	DN 25/32		
Pressure rating for connection:	PN 25		
Flange rating inlet:	300 lb		
Flange size for motor:	FT130		
Connect code:	FGJ		
Liquid:			
Pumped liquid:	Water		
Liquid temperature range:	-20 120 °C		
Selected liquid temperature:	20 °C		
Density:	998.2 kg/m³		
Electrical data:			
Motor standard:	IEC		
Votor type:	100LC		
E Efficiency class:	IE3		
Pated newer P2:	2 1/1/		









3 kW

3 kW

50 Hz

3 x 220-240D/380-415Y V

Rated power - P2:

Mains frequency:

Rated voltage:

Power (P2) required by pump:



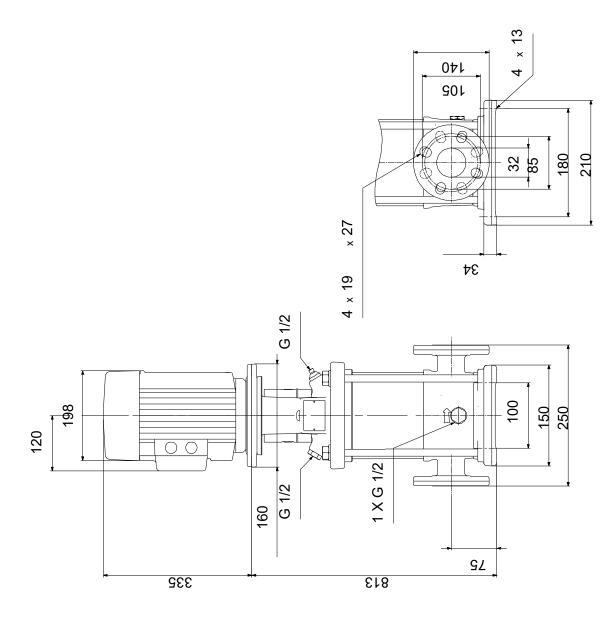
**Date:** 30/11/2022

Description	Value		
Rated current	11 0/6 30 A		
Starting current:	840-920 %		
Cos phi - power factor:	0 87-0 82		
	0.0. 0.02		
Rated speed:	2900-2920 rpm		
Efficiency:	IE3 87,1%		
Motor efficiency at full load:	87.1 %		
Motor efficiency at 3/4 load:	88.0 %		
Motor efficiency at 1/2 load:	87.7 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	55 Dust/Jetting		
Insulation class (IEC 85):	F		
Built-in motor protection:	PTC		
Motor No:	85U05510		
Controls:			
Frequency converter:	NONE		
Others:			
Minimum efficiency index, MEI ≥:	0.70		
Net weight:	50.5 kg		
Gross weight:	55.9 kg		
Shipping volume:	0.133 m³		
Sales region:	Great Britain		



30/11/2022 Date:

# 96531612 CRN 3-31 A-FGJ-H-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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## **Order Data:**

Position	Your pos.	Product name	Amount	Product No	Total
		CRN 3-31	1	96531612	Price on request
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