



16/06/2022

Qtv.	Description
wig .	Booonphon

#### 5: Wear rings

The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side.

The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

The pump is mounted with a base plate.

### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- pump start/stop input (potential-free contact)
- remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA
- 10 V voltage supply for setpoint potentiometer, Imax = 5 mA
- one analog sensor input, 0-10 V, 0(4)-20 mA; the factory-fitted pressure sensor is connected to this input
- 24 V voltage supply for sensor, Imax = 40 mA
- one digital input
- two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"
- RS-485 GENIbus connection
- interface for Grundfos CIM fieldbus module.

### Further product details

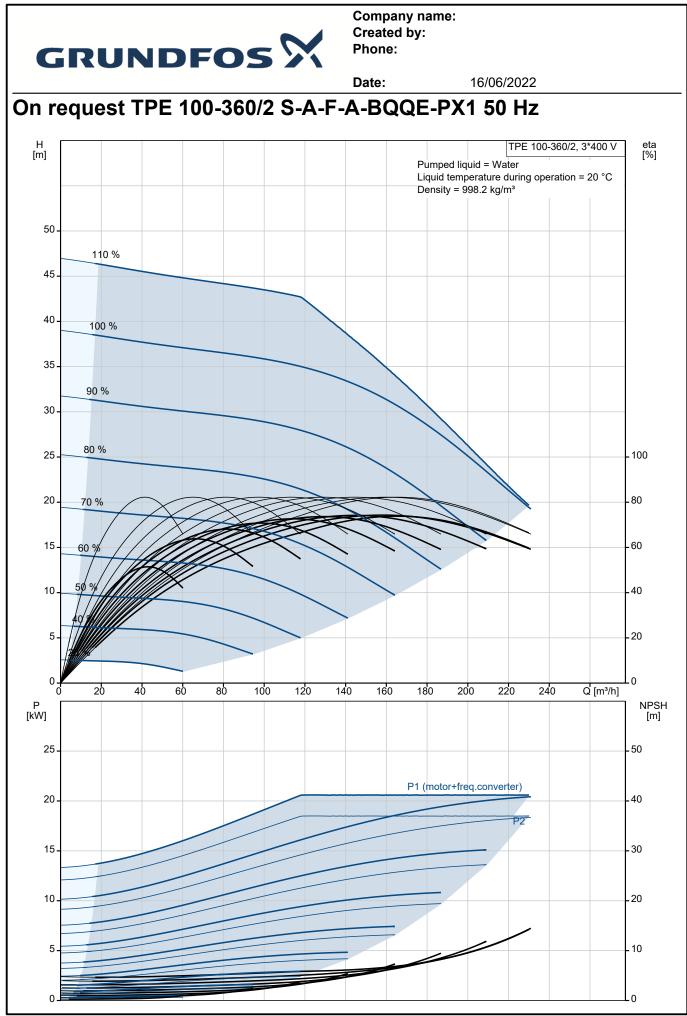
Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

### Technical data

Controls: Frequency converter:	Built-in
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -25 120 °C 20 °C 998.2 kg/m³



Description			
Technical:	a are based: 2940 rpm		
Pump speed on which pump dat			
Rated flow:	160 m³/h		
Rated head:	31.1 m		
Actual impeller diameter:	169 mm		
Code for shaft seal:	BQQE		
Curve tolerance:	ISO9906:2012 3B		
Materials:			
	Cast iron		
Pump housing:			
	EN-GJL-250		
	ASTM class 35		
Impeller:	Cast iron		
	EN-GJL-200		
	ASTM class 30		
Installation:			
Range of ambient temperature:	-20 40 °C		
Maximum operating pressure:	16 bar		
Max pressure at stated temp:	16 bar / 120 °C		
Type of connection:	DIN		
Size of connection:	DN 100		
Pressure rating for connection:	PN 16		
Port-to-port length:	550 mm		
Flange size for motor:	FF300		
	11000		
Electrical data:			
Motor type:	160LB		
IE Efficiency class:	IE3		
Rated power - P2:	18.5 kW		
Mains frequency:	50 Hz		
Rated voltage:	3 x 380-480 V		
Rated current:	37.0-31.0 A		
Cos phi - power factor:	0.91-0.88		
Rated speed:	480-3540 rpm		
Efficiency:	IE3 92,4%		
Motor efficiency at full load:	92.4 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor No:	85901234		
	00001204		
Others:	0.70		
Minimum efficiency index, MEI ≥			
Net weight:	238 kg		
Gross weight:	275 kg		
Shipping volume:	0.56 m³		
Danish VVS No.:	381916360		
Finnish LVI No.:	4616427		
Norwegian NRF no.:	9043607		
Country of origin:	HU		
Custom tariff no.:	84137051		



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GROND		Date:		16	6/06/20	)22		
Description	Value	H [m]		Dum	bed liquid =		0-360/2, 3*400 V	eta [%]
General information:							peration = 20 °C	
Product name:	TPE 100-360/2 S-A-F-A-BQQE-PX1	50 -	110 %		ity = 998.2			-
Product No:	On request	45	110 %					
EAN number:	On request							
Technical:	•	40 -	100 %					
Pump speed on which pump data are based:	2940 rpm	35 -	90 %					_
Rated flow:	160 m³/h	30 -						
Rated head:	31.1 m		80 %					
Maximum head:	360 dm	25 -						- 100
Actual impeller diameter:	169 mm	20 -	70 %					- 80
Code for shaft seal:	BQQE		$\neg \uparrow \uparrow$					
Curve tolerance:	ISO9906:2012 3B	15 -	60 %	TH				- 60
Pump version:	A	10 -	50/9/11/1		$\langle \rangle$			- 40
Materials:				-				- 40
Pump housing:	Cast iron	5.						- 20
Pump housing:	EN-GJL-250		70					
Pump housing:	ASTM class 35	0-	0 50	10	0 15	50 20	0 Q [m³/h]	Lo
Impeller:	Cast iron	P [kW]						NPSH
Impeller:	EN-GJL-200	[KVV] 25.						[m] - 50
Impeller:	ASTM class 30				D1 (mot	or+freq.con	(ortor)	
Material code:	ASTINICIASS 50	20 -			PT (mot	or+rreq.com	verter)	- 40
Installation:	A				$\sim$		P2	
Range of ambient temperature:	-20 40 °C	15.						- 30
		10-						- 20
Maximum operating pressure:	16 bar	10-					_	- 20
Max pressure at stated temp:	16 bar / 120 °C	5.						10
Type of connection:	DIN DIN							
Size of connection:	DN 100	0.						Lo
Pressure rating for connection:	PN 16							
Port-to-port length:	550 mm	308		210 210				
Flange size for motor:	FF300	•			•			
Connect code:	F	_   }		۲ h				
Liquid:		_	¢	ĮΠ				
Pumped liquid:	Water		RP 1/4	<u>הבר</u> י	336			
Liquid temperature range:	-25 120 °C			III.	<del>9</del> 8			
Selected liquid temperature:	20 °C				• 8			
Density:	998.2 kg/m <sup>3</sup>		100	CTTTTT	-++			
Electrical data:			90 151 M16	550				
Motor type:	160LB							
IE Efficiency class:	IE3		-		530			
Rated power - P2:	18.5 kW			275				
Mains frequency:	50 Hz			· 2/5				
Rated voltage:	3 x 380-480 V							
Rated current:	37.0-31.0 A							
Cos phi - power factor:	0.91-0.88	00   00   00   00   00   00   00   00						
Rated speed:	480-3540 rpm		·   <del>~ ~ </del> ] 81					
Efficiency:	IE3 92,4%							
Motor efficiency at full load:	92.4 %			<b>洋</b>				
Number of poles:	2	ē						
Enclosure class (IEC 34-5):	IP55	E						
Insulation class (IEC 85):	F							
Built-in motor protection:	YES			?				
Motor No:	85901234			Digital input GND (frame)				
Controls:		— hall	10 8: 7: B:	+24 V Sensor input RS-485B				
Control panel:	BS			Screen RS-485A				
Function Module:	PUMP I/O		STOP RUN 0	GND (frame)				
Frequency converter:	Built-in	One of the second se		GND (frame) +10 V Setpoint input GND (frame)				
Others:		į	2: 65432	Start/stop				

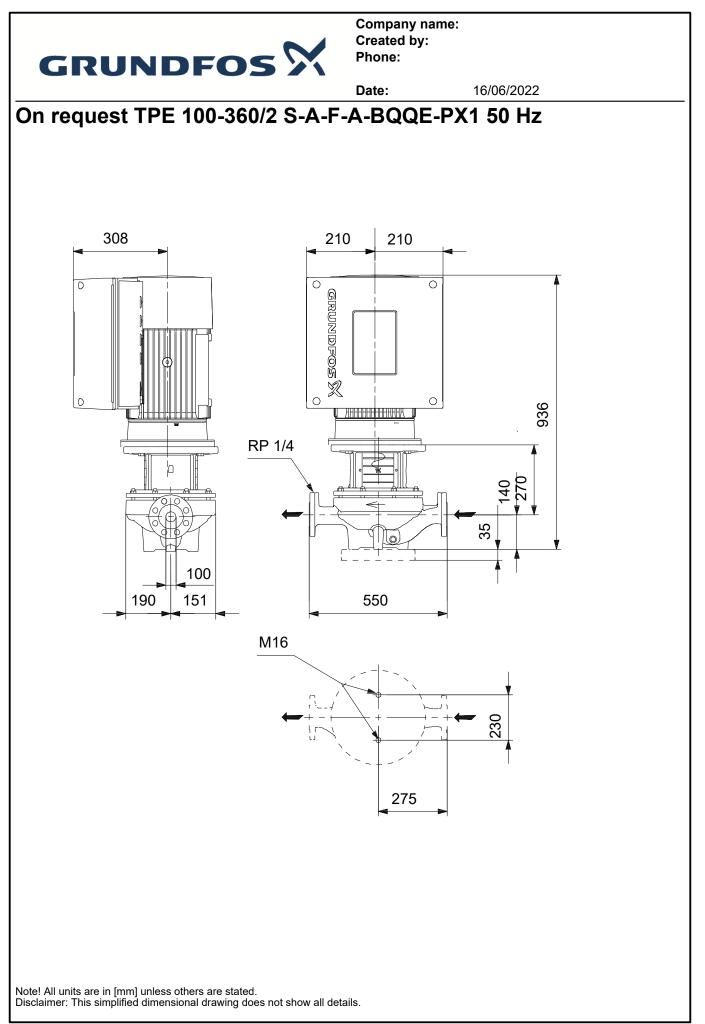
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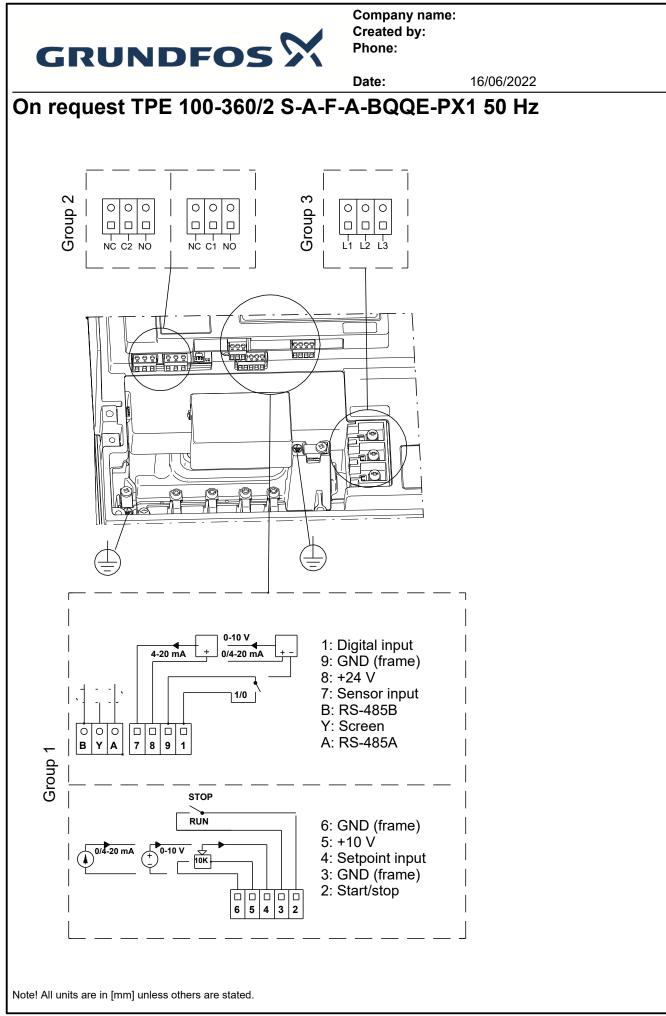


Value	
0.70	_
238 kg	
275 kg	
0.56 m³	
95139458	
381916360	
4616427	
9043607	
HU	
84137051	
	0.70 238 kg 275 kg 0.56 m <sup>3</sup> 95139458 381916360 4616427 9043607 HU

Date:

16/06/2022







16/06/2022

# Order Data:

Product name:TPE 100-360/2Amount:1Product No:On request

Total: Price on request